

74057 - * * 0 *

NUMBER OF COLUMNS/PLATING
10 = 10 COLUMN TIN/LEAD
15 = 15 COLUMN TIN/LEAD
25 = 25 COLUMN TIN/LEAD
60 = 10 COLUMN MATTE TIN (MAPS)
65 = 15 COLUMN MATTE TIN (MAPS)
70 = 25 COLUMN MATTE TIN (MAPS)
90 = 10 COLUMN MATTE TIN
95 = 15 COLUMN MATTE TIN
85 = 25 COLUMN MATTE TIN

PIN HEIGHT
1 & 6 = 4.75
2 & 7 = 6.25
3 & 8 = 4.25
4 & 9 = 5.15

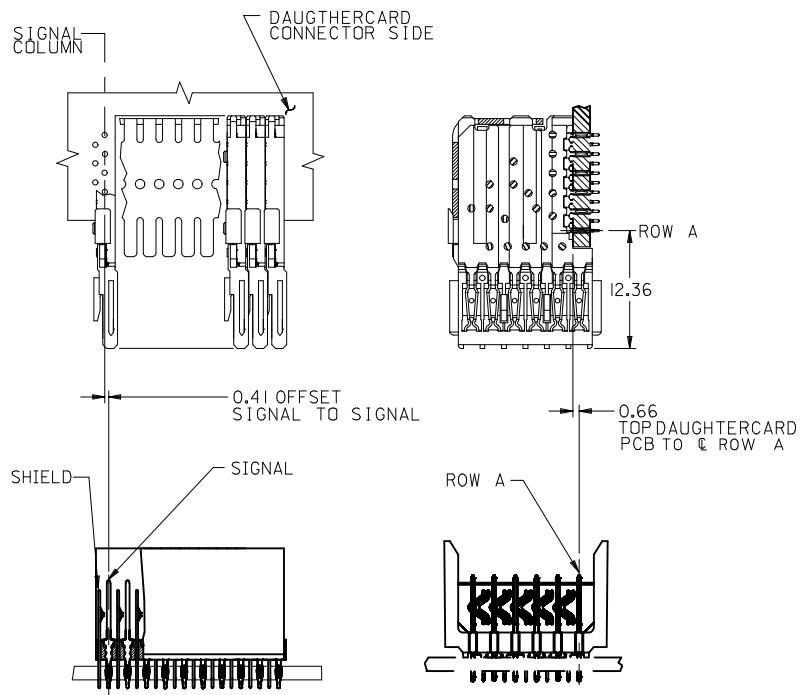
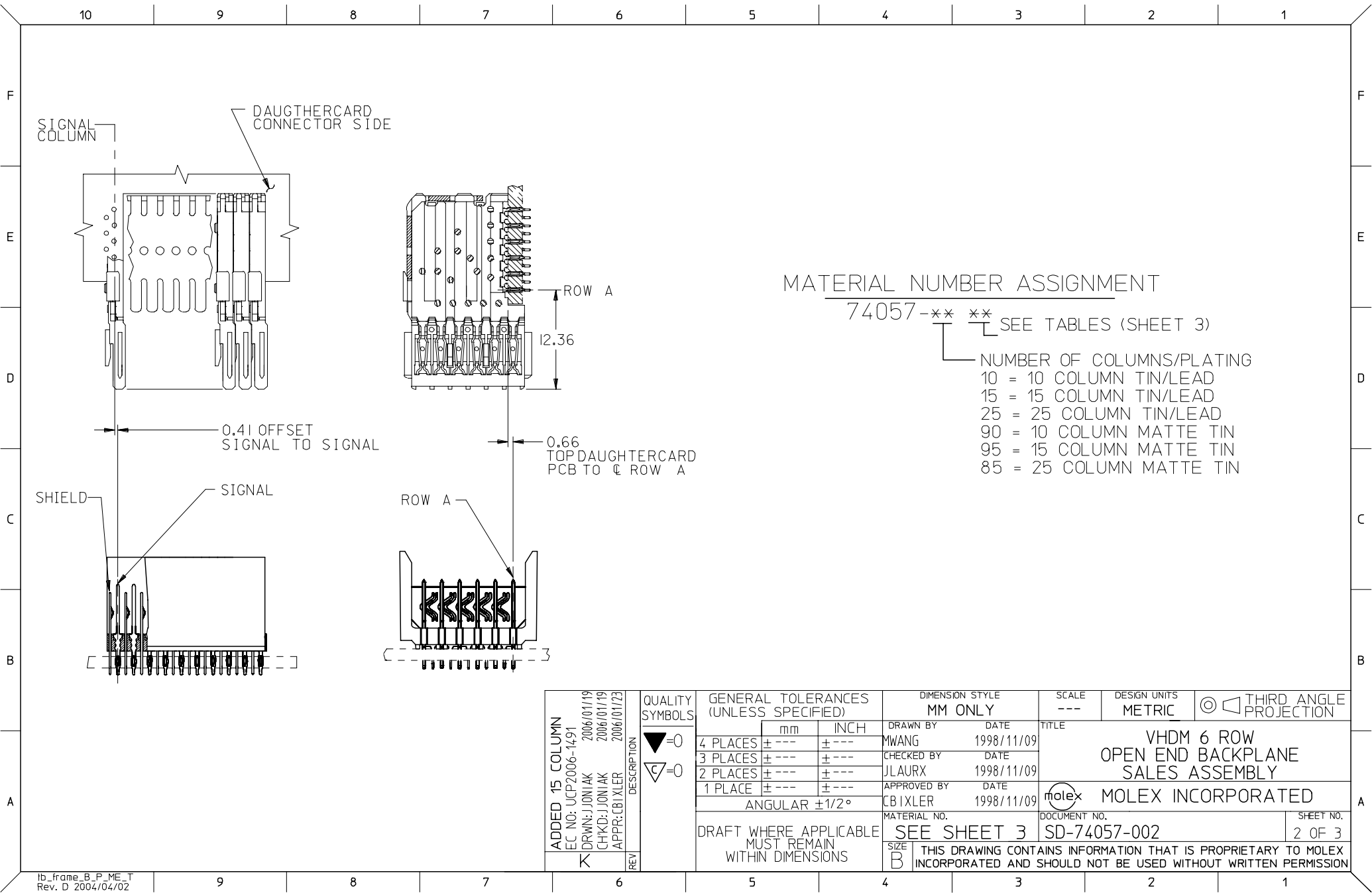


TABLE 1				
ASSEMBLY M/N	B	TOTAL NUMBER OF HOUSING	TOTAL NUMBER OF SIGNAL CONTACTS	TOTAL NUMBER OF GROUND SHIELDS
74057-10**	18.00	1	60	10
74057-15**	28.00	1	90	15
74057-25**	48.00	1	150	25
74057-60**	18.00	1	60	10
74057-65**	28.00	1	90	15
74057-70**	48.00	1	150	25
74057-90**	18.00	1	60	10
74057-95**	28.00	1	90	15
74057-85**	48.00	1	150	25

TABLE 2A: TIN/LEAD BOM						
PLATING PER	ASSEMBLY M/N		HOUSING	SIGNAL CONTACT		SHIELD CONTACT
				M/N	LENGTH M	
30 GOLD	74057-100*	* = 1 - 4	74048-0010	74054-*527	* = 1 - 4	74055-1527
	74057-250*		74048-0025		1 = 4.75	
	74057-150*		74048-0015		2 = 6.25	
50 GOLD	74057-100*	* = 6 - 9	74048-0010	74054-*922	3 = 4.25	74055-1922
	74057-250*		74048-0025		4 = 5.15	
	74057-150*		74048-0015			

TABLE 2B: MATTE TIN BOM						
PLATING PER	ASSEMBLY M/N		HOUSING	SIGNAL CONTACT		SHIELD CONTACT
				M/N	LENGTH M	
10 GOLD (MAPS)	74057-600*	* = 1 - 4	74048-0010	74054-*130	* = 1 - 4 1 = 4.75 2 = 6.25 3 = 4.25 4 = 5.15	74055-1130
	74057-650*		74048-0025			
	74057-700*		74048-0015			
30 GOLD	74057-900*	* = 1 - 4	74048-0010	74054-*530		
	74057-850*		74048-0025			
	74057-950*		74048-0015			
50 GOLD	74057-900*	* = 6 - 9	74048-0010	74054-*930		74055-1930
	74057-850*		74048-0025			
	74057-950*		74048-0015			

ADD MAPS EC NO: UCP2012-3688 DRWN:MWLF 2012/05/16 CHKD:SDANIELLEY 2012/05/16 APPR:SMILLER 2012/05/23	DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION ⊙ □		
					DRAWN BY DATE		TITLE				
			4 PLACES ± --- ± ---		MWANG 1998/11/09		VHDM 6 ROW OPEN END BACKPLANE SALES ASSEMBLY molex DOCUMENT NO. SD-74057-002 SHEET NO. 2 OF 2				
			3 PLACES ± --- ± ---		CHECKED BY DATE						
			2 PLACES ± 0.25 ± ---		JLAURX 1998/11/09						
			1 PLACE ± 0.38 ± ---		APPROVED BY DATE						
			0 PLACE ± --- ± ---		SMILLER 2012/05/23						
			ANGULAR ±1/2°		MATERIAL NO.						
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE						
			REV			SIZE	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				



MATERIAL NUMBER ASSIGNMENT

74057-*** ** SEE TABLES (SHEET 3)

- NUMBER OF COLUMNS/PLATING
- 10 = 10 COLUMN TIN/LEAD
 - 15 = 15 COLUMN TIN/LEAD
 - 25 = 25 COLUMN TIN/LEAD
 - 90 = 10 COLUMN MATTE TIN
 - 95 = 15 COLUMN MATTE TIN
 - 85 = 25 COLUMN MATTE TIN

ADDED 15 COLUMN EC NO: UCP2006-1491 DRWN: JONIAK 2006/01/19 CHKD: JONIAK 2006/01/19 APPR: CBIXLER 2006/01/23 K	DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE ---	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION		
				mm	INCH	DRAWN BY MWANG	DATE 1998/11/09	TITLE VHDM 6 ROW OPEN END BACKPLANE SALES ASSEMBLY MOLEX INCORPORATED			
			4 PLACES	± ---	± ---	CHECKED BY JLAURX	DATE 1998/11/09				
			3 PLACES	± ---	± ---	APPROVED BY CBIXLER	DATE 1998/11/09				
			2 PLACES	± ---	± ---	MATERIAL NO. SEE SHEET 3				DOCUMENT NO. SD-74057-002	SHEET NO. 2 OF 3
			1 PLACE	± ---	± ---	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
			ANGULAR ±1/2°								

	10	9	8	7	6	5	4	3	2	1																																																																																																																																																																																																																																																													
F	<table><tr><th>PART NUMBER</th><th>COLUMN</th><th>NUMBER OF SIGNAL</th><th>OF PIN</th><th>NUMBER OF SHIELD</th><th>A</th><th>B</th><th>M</th><th>Au (um) THICKNESS</th></tr><tr><td>74057-1001</td><td rowspan="2">10</td><td rowspan="2">60</td><td rowspan="2">10</td><td rowspan="2">20.00</td><td rowspan="2">18.00</td><td rowspan="6">4.75</td><td rowspan="6"></td><td>0.76</td></tr><tr><td>74057-1006</td><td>1.27</td></tr><tr><td>74057-1501</td><td rowspan="2">15</td><td rowspan="2">90</td><td rowspan="2">15</td><td rowspan="2">30.00</td><td rowspan="2">28.00</td><td>0.76</td></tr><tr><td>74057-1506</td><td>1.27</td></tr><tr><td>74057-2501</td><td rowspan="2">25</td><td rowspan="2">150</td><td rowspan="2">25</td><td rowspan="2">50.00</td><td rowspan="2">48.00</td><td>0.76</td></tr><tr><td>74057-2501</td><td>1.27</td></tr><tr><td>74057-1002</td><td rowspan="2">10</td><td rowspan="2">60</td><td rowspan="2">10</td><td rowspan="2">20.00</td><td rowspan="2">18.00</td><td>0.76</td></tr><tr><td>74057-1007</td><td>1.27</td></tr><tr><td>74057-1502</td><td rowspan="2">15</td><td rowspan="2">90</td><td rowspan="2">15</td><td rowspan="2">30.00</td><td rowspan="2">28.00</td><td>0.76</td></tr><tr><td>74057-1507</td><td>1.27</td></tr><tr><td>74057-2502</td><td rowspan="2">25</td><td rowspan="2">150</td><td rowspan="2">25</td><td rowspan="2">50.00</td><td rowspan="2">48.00</td><td>0.76</td></tr><tr><td>74057-2507</td><td>1.27</td></tr><tr><td>74057-1003</td><td rowspan="2">10</td><td rowspan="2">60</td><td rowspan="2">10</td><td rowspan="2">20.00</td><td rowspan="2">18.00</td><td rowspan="6">4.25</td><td rowspan="6"></td><td>0.76</td></tr><tr><td>74057-1008</td><td>1.27</td></tr><tr><td>74057-1503</td><td rowspan="2">15</td><td rowspan="2">90</td><td rowspan="2">15</td><td rowspan="2">30.00</td><td rowspan="2">28.00</td><td>0.76</td></tr><tr><td>74057-1508</td><td>1.27</td></tr><tr><td>74057-2503</td><td rowspan="2">25</td><td rowspan="2">150</td><td rowspan="2">25</td><td rowspan="2">50.00</td><td rowspan="2">48.00</td><td>0.76</td></tr><tr><td>74057-2508</td><td>1.27</td></tr><tr><td>74057-1004</td><td rowspan="2">10</td><td rowspan="2">60</td><td rowspan="2">10</td><td rowspan="2">20.00</td><td rowspan="2">18.00</td><td rowspan="6">5.15</td><td rowspan="6"></td><td>0.76</td></tr><tr><td>74057-1009</td><td>1.27</td></tr><tr><td>74057-1504</td><td rowspan="2">15</td><td rowspan="2">90</td><td rowspan="2">15</td><td rowspan="2">30.00</td><td rowspan="2">28.00</td><td>0.76</td></tr><tr><td>74057-1509</td><td>1.27</td></tr><tr><td>74057-2504</td><td rowspan="2">25</td><td rowspan="2">150</td><td rowspan="2">25</td><td rowspan="2">50.00</td><td rowspan="2">48.00</td><td>0.76</td></tr><tr><td>74057-2509</td><td>1.27</td></tr></table>								PART NUMBER	COLUMN	NUMBER OF SIGNAL	OF PIN	NUMBER OF SHIELD	A	B	M	Au (um) THICKNESS	74057-1001	10	60	10	20.00	18.00	4.75		0.76	74057-1006	1.27	74057-1501	15	90	15	30.00	28.00	0.76	74057-1506	1.27	74057-2501	25	150	25	50.00	48.00	0.76	74057-2501	1.27	74057-1002	10	60	10	20.00	18.00	0.76	74057-1007	1.27	74057-1502	15	90	15	30.00	28.00	0.76	74057-1507	1.27	74057-2502	25	150	25	50.00	48.00	0.76	74057-2507	1.27	74057-1003	10	60	10	20.00	18.00	4.25		0.76	74057-1008	1.27	74057-1503	15	90	15	30.00	28.00	0.76	74057-1508	1.27	74057-2503	25	150	25	50.00	48.00	0.76	74057-2508	1.27	74057-1004	10	60	10	20.00	18.00	5.15		0.76	74057-1009	1.27	74057-1504	15	90	15	30.00	28.00	0.76	74057-1509	1.27	74057-2504	25	150	25	50.00	48.00	0.76	74057-2509	1.27	<table><tr><th>PART NUMBER</th><th>COLUMN</th><th>NUMBER OF SIGNAL</th><th>OF PIN</th><th>NUMBER OF SHIELD</th><th>A</th><th>B</th><th>M</th><th>Au (um) THICKNESS</th></tr><tr><td>74057-9001</td><td rowspan="2">10</td><td rowspan="2">60</td><td rowspan="2">10</td><td rowspan="2">20.00</td><td rowspan="2">18.00</td><td rowspan="6">4.75</td><td rowspan="6"></td><td>0.76</td></tr><tr><td>74057-9006</td><td>1.27</td></tr><tr><td>74057-9501</td><td rowspan="2">15</td><td rowspan="2">90</td><td rowspan="2">15</td><td rowspan="2">30.00</td><td rowspan="2">28.00</td><td>0.76</td></tr><tr><td>74057-9506</td><td>1.27</td></tr><tr><td>74057-8501</td><td rowspan="2">25</td><td rowspan="2">150</td><td rowspan="2">25</td><td rowspan="2">50.00</td><td rowspan="2">48.00</td><td>0.76</td></tr><tr><td>74057-8501</td><td>1.27</td></tr><tr><td>74057-9002</td><td rowspan="2">10</td><td rowspan="2">60</td><td rowspan="2">10</td><td rowspan="2">20.00</td><td rowspan="2">18.00</td><td>0.76</td></tr><tr><td>74057-9007</td><td>1.27</td></tr><tr><td>74057-9502</td><td rowspan="2">15</td><td rowspan="2">90</td><td rowspan="2">15</td><td rowspan="2">30.00</td><td rowspan="2">28.00</td><td>0.76</td></tr><tr><td>74057-9507</td><td>1.27</td></tr><tr><td>74057-8502</td><td rowspan="2">25</td><td rowspan="2">150</td><td rowspan="2">25</td><td rowspan="2">50.00</td><td rowspan="2">48.00</td><td>0.76</td></tr><tr><td>74057-8507</td><td>1.27</td></tr><tr><td>74057-9003</td><td rowspan="2">10</td><td rowspan="2">60</td><td rowspan="2">10</td><td rowspan="2">20.00</td><td rowspan="2">18.00</td><td rowspan="6">4.25</td><td rowspan="6"></td><td>0.76</td></tr><tr><td>74057-9008</td><td>1.27</td></tr><tr><td>74057-9503</td><td rowspan="2">15</td><td rowspan="2">90</td><td rowspan="2">15</td><td rowspan="2">30.00</td><td rowspan="2">28.00</td><td>0.76</td></tr><tr><td>74057-9508</td><td>1.27</td></tr><tr><td>74057-8503</td><td rowspan="2">25</td><td rowspan="2">150</td><td rowspan="2">25</td><td rowspan="2">50.00</td><td rowspan="2">48.00</td><td>0.76</td></tr><tr><td>74057-8508</td><td>1.27</td></tr><tr><td>74057-9004</td><td rowspan="2">10</td><td rowspan="2">60</td><td rowspan="2">10</td><td rowspan="2">20.00</td><td rowspan="2">18.00</td><td rowspan="6">5.15</td><td rowspan="6"></td><td>0.76</td></tr><tr><td>74057-9009</td><td>1.27</td></tr><tr><td>74057-9504</td><td rowspan="2">15</td><td rowspan="2">90</td><td rowspan="2">15</td><td rowspan="2">30.00</td><td rowspan="2">28.00</td><td>0.76</td></tr><tr><td>74057-9509</td><td>1.27</td></tr><tr><td>74057-8504</td><td rowspan="2">25</td><td rowspan="2">150</td><td rowspan="2">25</td><td rowspan="2">50.00</td><td rowspan="2">48.00</td><td>0.76</td></tr><tr><td>74057-8509</td><td>1.27</td></tr></table>								PART NUMBER	COLUMN	NUMBER OF SIGNAL	OF PIN	NUMBER OF SHIELD	A	B	M	Au (um) THICKNESS	74057-9001	10	60	10	20.00	18.00	4.75		0.76	74057-9006	1.27	74057-9501	15	90	15	30.00	28.00	0.76	74057-9506	1.27	74057-8501	25	150	25	50.00	48.00	0.76	74057-8501	1.27	74057-9002	10	60	10	20.00	18.00	0.76	74057-9007	1.27	74057-9502	15	90	15	30.00	28.00	0.76	74057-9507	1.27	74057-8502	25	150	25	50.00	48.00	0.76	74057-8507	1.27	74057-9003	10	60	10	20.00	18.00	4.25		0.76	74057-9008	1.27	74057-9503	15	90	15	30.00	28.00	0.76	74057-9508	1.27	74057-8503	25	150	25	50.00	48.00	0.76	74057-8508	1.27	74057-9004	10	60	10	20.00	18.00	5.15		0.76	74057-9009	1.27	74057-9504	15	90	15	30.00	28.00	0.76	74057-9509	1.27	74057-8504	25	150	25	50.00	48.00	0.76	74057-8509	1.27	
PART NUMBER	COLUMN	NUMBER OF SIGNAL	OF PIN	NUMBER OF SHIELD	A	B	M	Au (um) THICKNESS																																																																																																																																																																																																																																																															
74057-1001	10	60	10	20.00	18.00	4.75		0.76																																																																																																																																																																																																																																																															
74057-1006								1.27																																																																																																																																																																																																																																																															
74057-1501	15	90	15	30.00	28.00			0.76																																																																																																																																																																																																																																																															
74057-1506								1.27																																																																																																																																																																																																																																																															
74057-2501	25	150	25	50.00	48.00			0.76																																																																																																																																																																																																																																																															
74057-2501								1.27																																																																																																																																																																																																																																																															
74057-1002	10	60	10	20.00	18.00	0.76																																																																																																																																																																																																																																																																	
74057-1007						1.27																																																																																																																																																																																																																																																																	
74057-1502	15	90	15	30.00	28.00	0.76																																																																																																																																																																																																																																																																	
74057-1507						1.27																																																																																																																																																																																																																																																																	
74057-2502	25	150	25	50.00	48.00	0.76																																																																																																																																																																																																																																																																	
74057-2507						1.27																																																																																																																																																																																																																																																																	
74057-1003	10	60	10	20.00	18.00	4.25		0.76																																																																																																																																																																																																																																																															
74057-1008								1.27																																																																																																																																																																																																																																																															
74057-1503	15	90	15	30.00	28.00			0.76																																																																																																																																																																																																																																																															
74057-1508								1.27																																																																																																																																																																																																																																																															
74057-2503	25	150	25	50.00	48.00			0.76																																																																																																																																																																																																																																																															
74057-2508								1.27																																																																																																																																																																																																																																																															
74057-1004	10	60	10	20.00	18.00	5.15		0.76																																																																																																																																																																																																																																																															
74057-1009								1.27																																																																																																																																																																																																																																																															
74057-1504	15	90	15	30.00	28.00			0.76																																																																																																																																																																																																																																																															
74057-1509								1.27																																																																																																																																																																																																																																																															
74057-2504	25	150	25	50.00	48.00			0.76																																																																																																																																																																																																																																																															
74057-2509								1.27																																																																																																																																																																																																																																																															
PART NUMBER	COLUMN	NUMBER OF SIGNAL	OF PIN	NUMBER OF SHIELD	A	B	M	Au (um) THICKNESS																																																																																																																																																																																																																																																															
74057-9001	10	60	10	20.00	18.00	4.75		0.76																																																																																																																																																																																																																																																															
74057-9006								1.27																																																																																																																																																																																																																																																															
74057-9501	15	90	15	30.00	28.00			0.76																																																																																																																																																																																																																																																															
74057-9506								1.27																																																																																																																																																																																																																																																															
74057-8501	25	150	25	50.00	48.00			0.76																																																																																																																																																																																																																																																															
74057-8501								1.27																																																																																																																																																																																																																																																															
74057-9002	10	60	10	20.00	18.00	0.76																																																																																																																																																																																																																																																																	
74057-9007						1.27																																																																																																																																																																																																																																																																	
74057-9502	15	90	15	30.00	28.00	0.76																																																																																																																																																																																																																																																																	
74057-9507						1.27																																																																																																																																																																																																																																																																	
74057-8502	25	150	25	50.00	48.00	0.76																																																																																																																																																																																																																																																																	
74057-8507						1.27																																																																																																																																																																																																																																																																	
74057-9003	10	60	10	20.00	18.00	4.25		0.76																																																																																																																																																																																																																																																															
74057-9008								1.27																																																																																																																																																																																																																																																															
74057-9503	15	90	15	30.00	28.00			0.76																																																																																																																																																																																																																																																															
74057-9508								1.27																																																																																																																																																																																																																																																															
74057-8503	25	150	25	50.00	48.00			0.76																																																																																																																																																																																																																																																															
74057-8508								1.27																																																																																																																																																																																																																																																															
74057-9004	10	60	10	20.00	18.00	5.15		0.76																																																																																																																																																																																																																																																															
74057-9009								1.27																																																																																																																																																																																																																																																															
74057-9504	15	90	15	30.00	28.00			0.76																																																																																																																																																																																																																																																															
74057-9509								1.27																																																																																																																																																																																																																																																															
74057-8504	25	150	25	50.00	48.00			0.76																																																																																																																																																																																																																																																															
74057-8509								1.27																																																																																																																																																																																																																																																															
E											E																																																																																																																																																																																																																																																												
D											D																																																																																																																																																																																																																																																												
C											C																																																																																																																																																																																																																																																												
B	TIN/LEAD CHART											B																																																																																																																																																																																																																																																											
	LEAD FREE CHART																																																																																																																																																																																																																																																																						
A	<table><tr><td rowspan="10">ADDED 15 COLUMN EC NO: UCP2006-1491 DRWN: JONI AK 2006/01/19 CHKD: JONI AK 2006/01/19 APPR: CBI XLER 2006/01/23 REV</td><td rowspan="10">QUALITY SYMBOLS ▽=0 ▽=0</td><td colspan="2">GENERAL TOLERANCES (UNLESS SPECIFIED)</td><td colspan="2">DIMENSION STYLE MM ONLY</td><td>SCALE ---</td><td>DESIGN UNITS METRIC</td><td colspan="2">THIRD ANGLE PROJECTION</td></tr><tr><td rowspan="4">4 PLACES 3 PLACES 2 PLACES 1 PLACE</td><td rowspan="4">± --- ± --- ± --- ± ---</td><td rowspan="4">mm INCH</td><td rowspan="4">± --- ± --- ± --- ± ---</td><td rowspan="4">DRAWN BY J JONI AK CHECKED BY J JONI AK APPROVED BY J JONI AK</td><td rowspan="4">DATE 2006/01/10 2006/01/10 2006/01/10</td><td rowspan="4">TITLE VHDM 6 ROW OPEN END BACKPLANE SALES ASSEMBLY</td><td rowspan="4">MOLEX MOLEX INCORPORATED</td><td rowspan="4">SHEET NO. 3 OF 3</td></tr><tr><td colspan="2">ANGULAR ±1/2°</td></tr><tr><td colspan="2">DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS</td><td colspan="2">SEE CHARTS</td><td colspan="2">SD-74057-002</td></tr><tr><td colspan="2">MATERIAL NO.</td><td colspan="2">DOCUMENT NO.</td></tr><tr><td colspan="2">SIZE B</td><td colspan="8">THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION</td></tr></table>											ADDED 15 COLUMN EC NO: UCP2006-1491 DRWN: JONI AK 2006/01/19 CHKD: JONI AK 2006/01/19 APPR: CBI XLER 2006/01/23 REV	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE ---	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		4 PLACES 3 PLACES 2 PLACES 1 PLACE	± --- ± --- ± --- ± ---	mm INCH	± --- ± --- ± --- ± ---	DRAWN BY J JONI AK CHECKED BY J JONI AK APPROVED BY J JONI AK	DATE 2006/01/10 2006/01/10 2006/01/10	TITLE VHDM 6 ROW OPEN END BACKPLANE SALES ASSEMBLY	MOLEX MOLEX INCORPORATED	SHEET NO. 3 OF 3	ANGULAR ±1/2°		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHARTS		SD-74057-002		MATERIAL NO.		DOCUMENT NO.		SIZE B		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																																																																																																																																																																																																																										
ADDED 15 COLUMN EC NO: UCP2006-1491 DRWN: JONI AK 2006/01/19 CHKD: JONI AK 2006/01/19 APPR: CBI XLER 2006/01/23 REV	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE ---	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION																																																																																																																																																																																																																																																															
		4 PLACES 3 PLACES 2 PLACES 1 PLACE	± --- ± --- ± --- ± ---	mm INCH	± --- ± --- ± --- ± ---	DRAWN BY J JONI AK CHECKED BY J JONI AK APPROVED BY J JONI AK	DATE 2006/01/10 2006/01/10 2006/01/10	TITLE VHDM 6 ROW OPEN END BACKPLANE SALES ASSEMBLY	MOLEX MOLEX INCORPORATED	SHEET NO. 3 OF 3																																																																																																																																																																																																																																																													
											ANGULAR ±1/2°																																																																																																																																																																																																																																																												
											DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			SEE CHARTS		SD-74057-002																																																																																																																																																																																																																																																							
											MATERIAL NO.			DOCUMENT NO.																																																																																																																																																																																																																																																									
		SIZE B		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																																																																																																																																																																																																																																																																			
			10	9	8	7	6	5	4	3	2			1																																																																																																																																																																																																																																																									

TIN/LEAD CHART

LEAD FREE CHART

ADDED 15 COLUMN

EC NO: UCP2006-1491

DRWN: JJONIAK 2006/01/19

CHKD: JJONIAK 2006/01/19

APPR: CBI XLER 2006/01/23

REV

QUALITY SYMBOLS

▽=0

▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± ---
2 PLACES	± ---	± ---
1 PLACE	± ---	± ---

ANGULAR ±1/2°

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE

MM ONLY

DRAWN BY	DATE
JJONIAK	2006/01/10
CHECKED BY	DATE
JJONIAK	2006/01/10
APPROVED BY	DATE
JJONIAK	2006/01/10

MATERIAL NO.

SEE CHARTS

SIZE

B

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

SCALE

TITLE

VHDM 6 ROW
OPEN END BACKPLANE
SALES ASSEMBLY

MOLEX INCORPORATED

DOCUMENT NO.

SD-74057-002

SHEET NO.

3 OF 3

DESIGN UNITS

METRIC

THIRD ANGLE PROJECTION