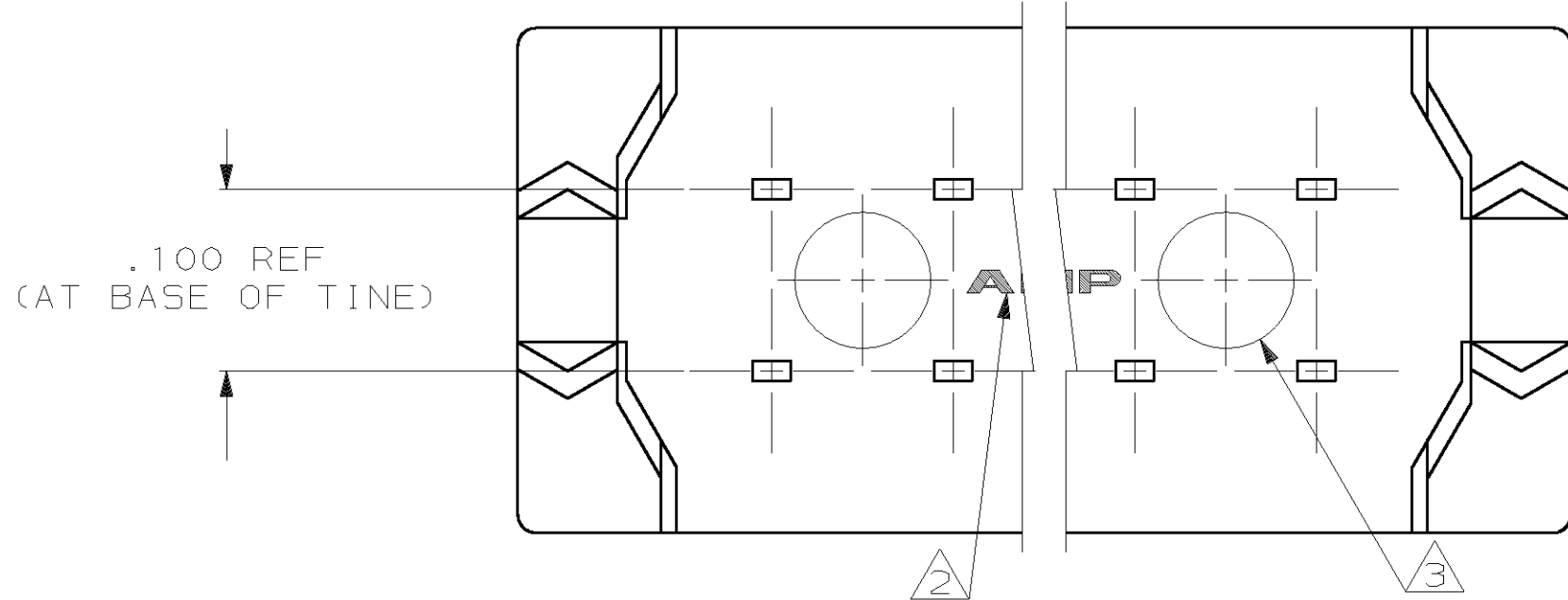
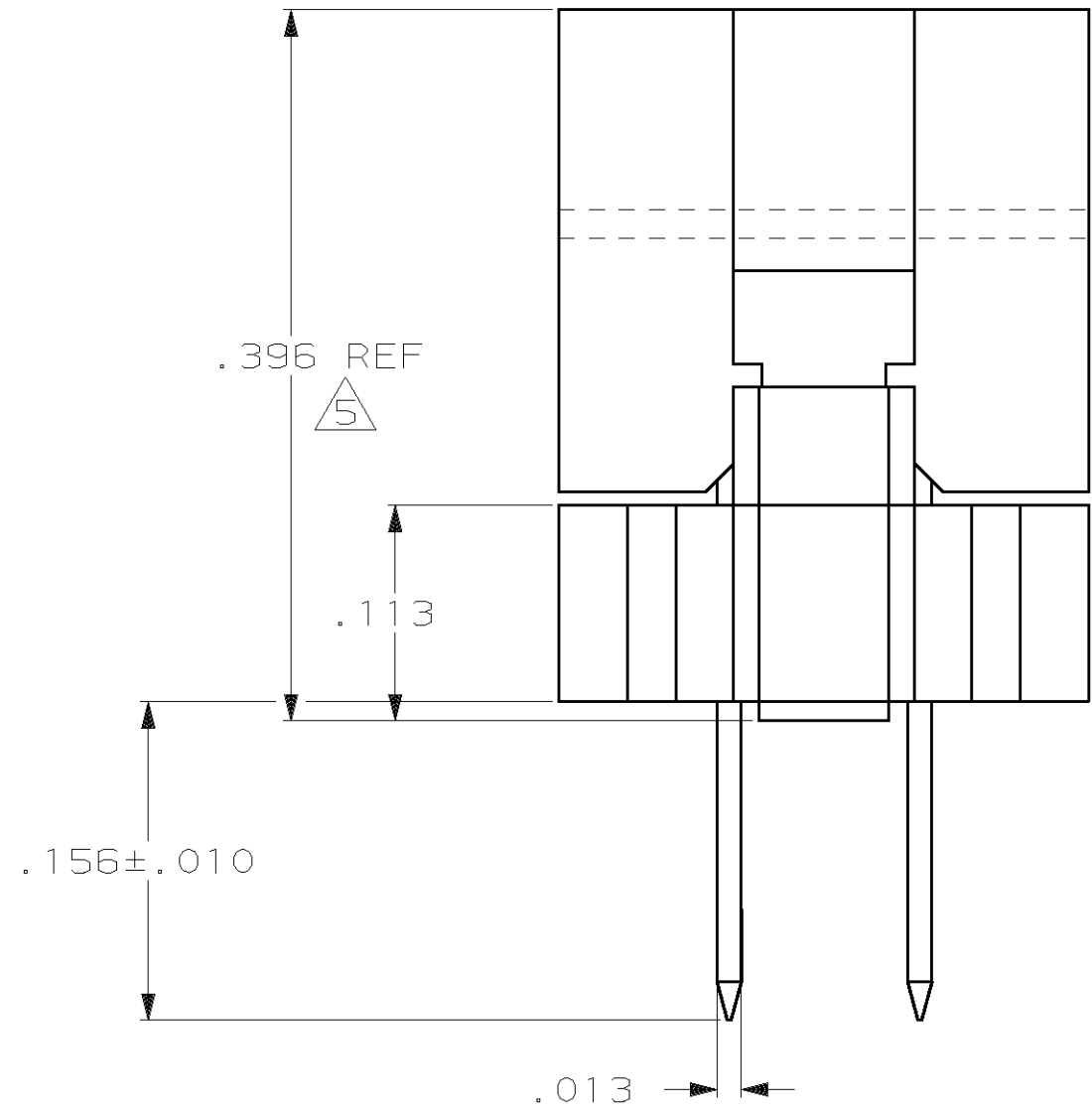
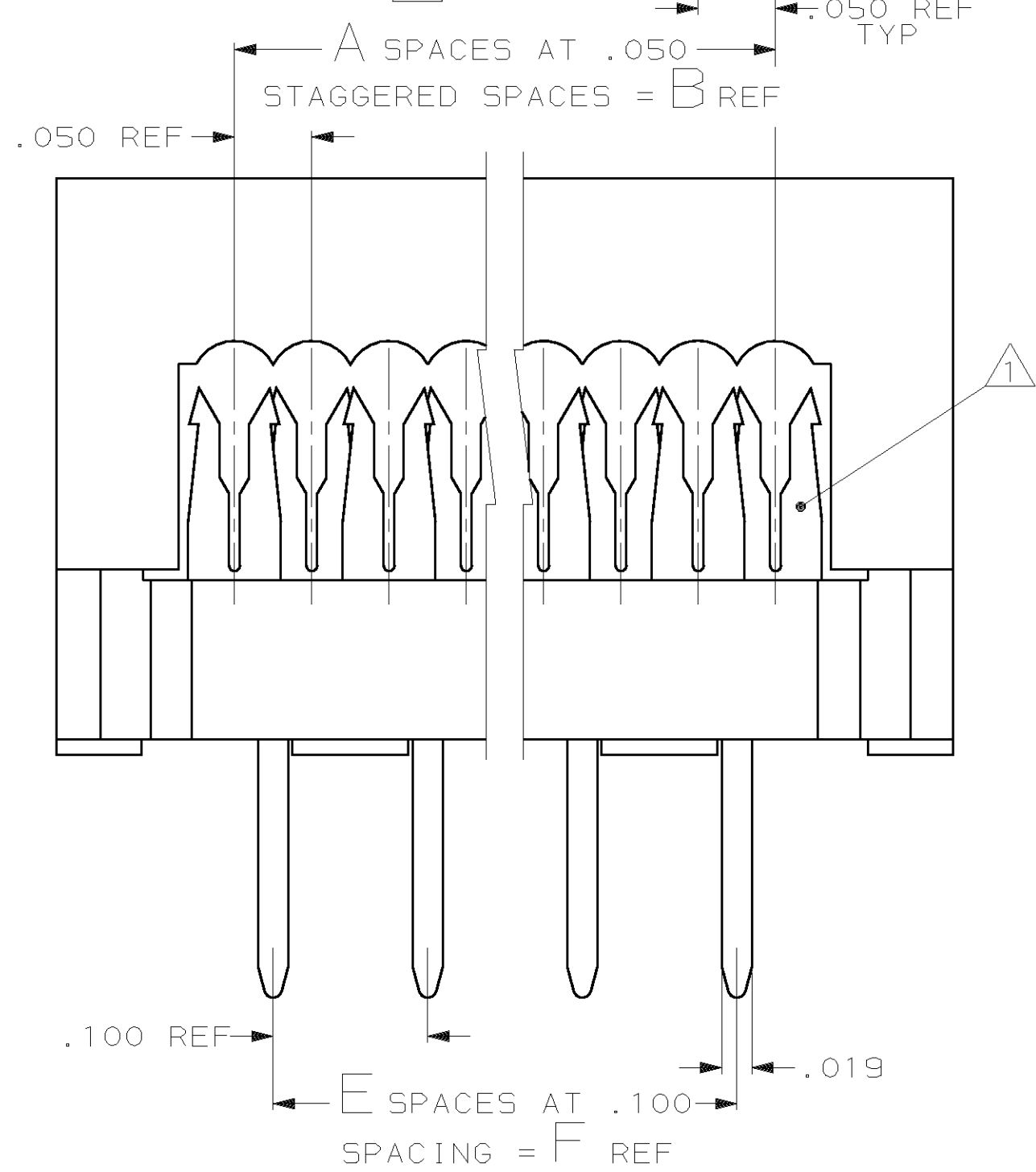
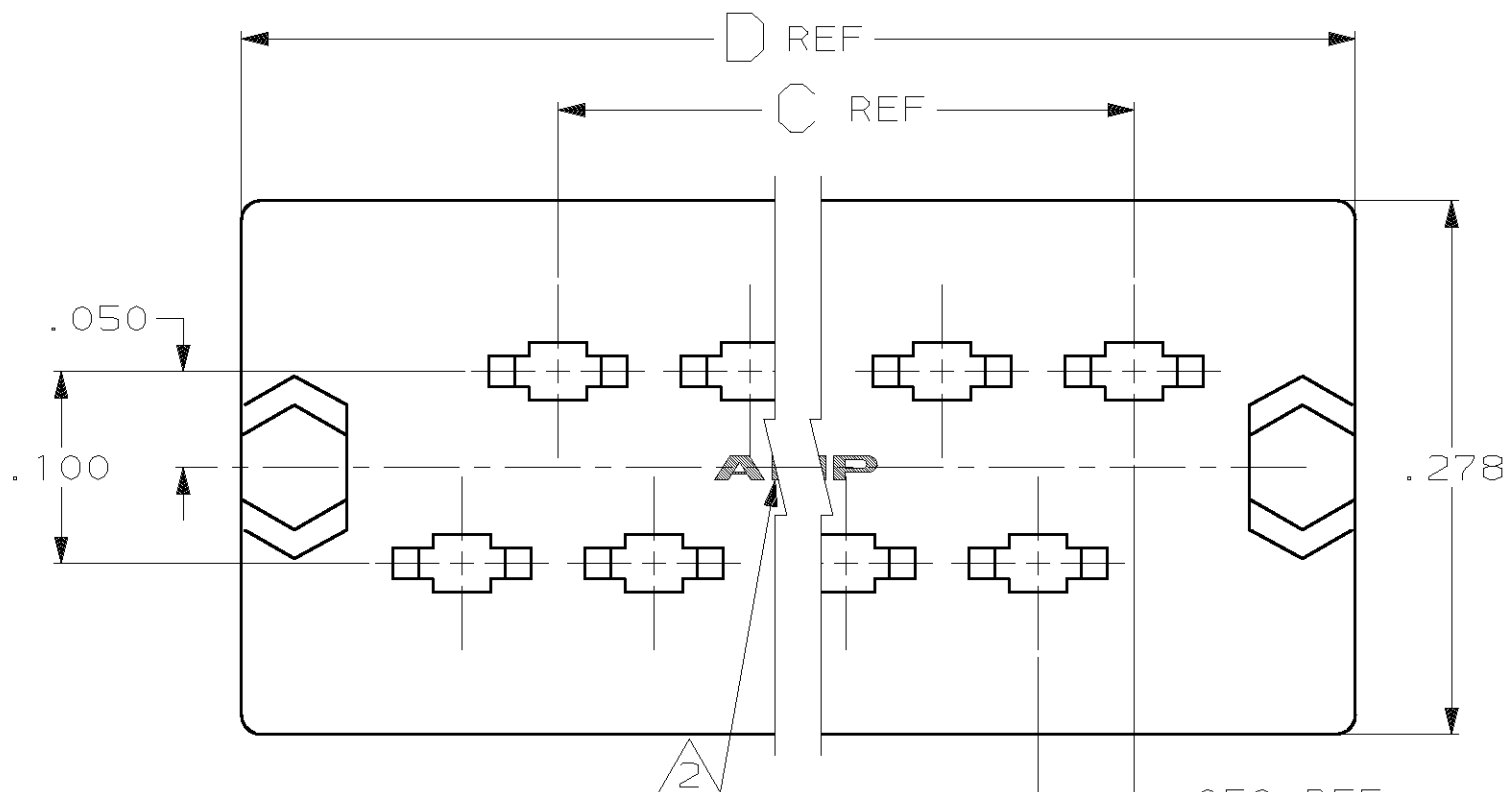


LOC GP	DIST 00	P	F	ZONE	LTR	REVISIONS			
						DESCRIPTION		DATE	APPD
					E	REV PER EC	0513-0180-03	06/03	CR



- 1

CONTACTS DESIGNED FOR 28 AWG STRANDED OR 26,28, & 30 AWG SOLID WIRE.
- 2

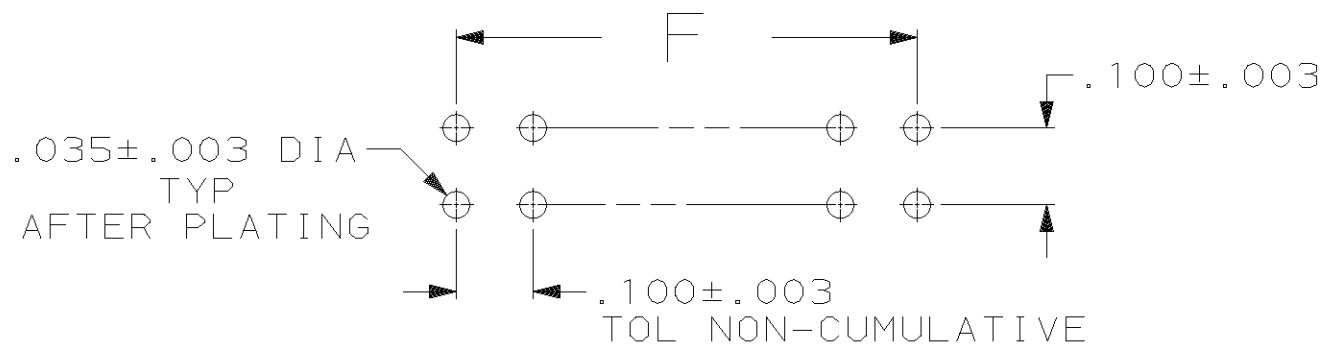
AMP TRADEMARK LOCATED IN APPROX AREA SHOWN.
- 3

STANDOFFS: POS 10 (2) STANDOFFS AS SHOWN.
14-16 (3) STANDOFFS, (1) CENTERED BETWEEN (2) SHOWN
20-26 (4) (2)
30 (5) (3)
34 (6) (4)
40-44 (7) (5)
50 (8) (6)
60 (9) (7)
64 (10) (8)
- 4

.000100-.000200 BRIGHT TIN LEAD, ALL OVER .000050 NICKEL.
- 5

HEIGHT AFTER TERMINATION IS .253 REF.
- 6

.000100-.000200 BRIGHT TIN, ALL OVER .000050 NICKEL.



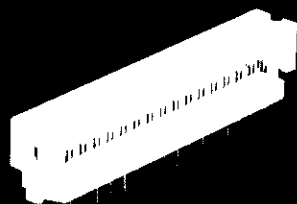
RECOMMENDED HOLE LAYOUT

6	2.400	24	2.680	2.400	2.450	49	50	2- 746610 -0
6	1.900	19	2.180	1.900	1.950	39	40	1- -9
6	1.600	16	1.880	1.600	1.650	33	34	1- -8
6	1.400	14	1.680	1.400	1.450	29	30	1- -7
6	1.200	12	1.480	1.200	1.250	25	26	1- -6
6	.900	9	1.180	.900	.950	19	20	1- -5
6	.700	7	.980	.700	.750	15	16	1- -4
4	2.100	21	2.380	2.100	2.150	43	44	1- -3
4	3.100	31	3.380	3.100	3.150	63	64	1- -2
4	2.900	29	3.180	2.900	2.950	59	60	1- -1
4	2.400	24	2.680	2.400	2.450	49	50	1- -0
4	1.900	19	2.180	1.900	1.950	39	40	-9
4	1.600	16	1.880	1.600	1.650	33	34	-8
4	1.400	14	1.680	1.400	1.450	29	30	-7
4	1.200	12	1.480	1.200	1.250	25	26	-6
4	1.100	11	1.380	1.100	1.150	23	24	-5
4	.900	9	1.180	.900	.950	19	20	-4
4	.700	7	.980	.700	.750	15	16	-3
4	.600	6	.880	.600	.650	13	14	-2
4	.400	4	.680	.400	.450	9	10	746610 -1

CONTACT FINISH		F	E	D	C	B	A	NO OF POSN	PART NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON : 2 PL DEC ±- 3 PL DEC ±.005 ANGLES ±- MATERIAL MOLDED PARTS: 94V-0 RATED THERMOPLASTIC,COLOR:BLACK CONTACTS: PH05 BRONZE	DR	W.E.ZELKO		1-10-86		AMP AMP INCORPORATED Harrisburg, Pa. 17105 NAME KIT, AMP-LATCH DIP PLUG, PREASSEMBLED .100 X .100 CENTERS, FULL TIN PLATED CONTACTS			
	CHK	J.PEACHEY		1-8-86					
	APPD	M.SCULLY		1-10-86					
	APPD	D.HOFFMAN		1-10-86					
FINISH CONTACTS: SEE TABLE	PRODUCT SPEC	108-40013		SIZE		FSCM NO		DRAWING NO	
	APPLICATION SPEC	114-40005		D		00779		746610	
	WEIGHT	-		SCALE		NTS			SHEET 1 OF 1

DIP Plugs .100 x .100 [2.54 x 2.54] Centers

Housing Assembly with Cover (Preassembled)



Material and Finish:

Housing & Cover—Black thermoplastic, 94V-0 rated

Contacts—Phosphor bronze, plated .000100-.000200 [0.00254-0.00508] bright tin-lead over .000050 [0.00127] nickel on entire contact

Related Product Data:

Electrical Characteristics—page 5

Ribbon Cable—page 40

Application Tooling—pages 81 & 82

Technical Documents:

Product Specifications—

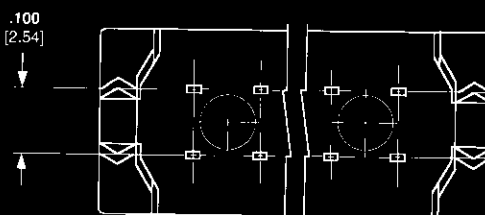
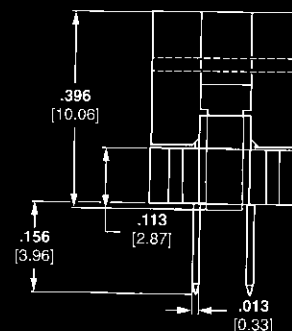
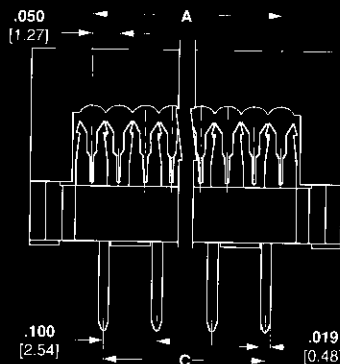
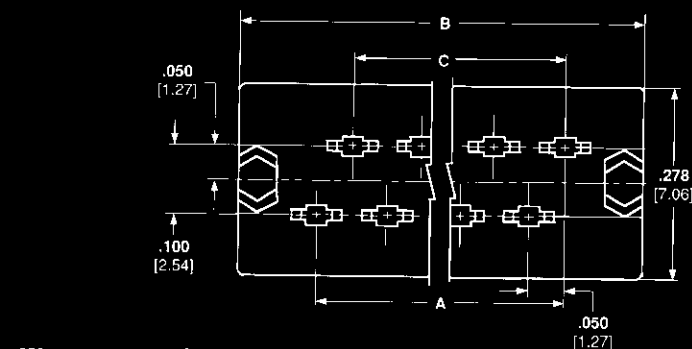
108-1538 DIP Plug

108-40004 Ribbon Cable,

PVC Insulated, AMP

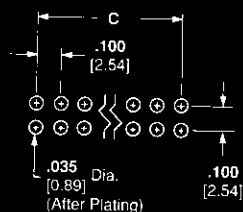
Instruction Sheets:

Instructional material covering operation, setup, maintenance, repair, etc. is included with each machine, tool or die set. If this material is required prior to receiving your tooling, call the **AMP Tooling Assistance Hotline 1-800-722-1111** for the applicable documents.



*Height of connector after termination is .253 [6.43] ref.

*Certain sizes also available on .300 [7.62] and .600 [15.24] centers. Call AMP Engineering for details.



No. of Pos.	Dimensions			DIP Plugs (Preassembled)	Retention Legs
	A	B	C		
10	.450 11.43	.680 17.27	.400 10.16	746610-1	111382-1
14	.650 16.51	.880 22.35	.600 15.24	746610-2	111382-2
16	.760 19.05	.980 24.89	.700 17.78	746610-3	111382-3
20	.950 24.13	1.180 29.97	.900 22.86	746610-4	111382-4
24	1.150 29.21	1.380 35.05	1.100 27.94	746610-5	111382-5
26	1.250 31.75	1.480 37.59	1.200 30.48	746610-6	111382-6
30	1.450 36.83	1.680 42.67	1.400 35.56	746610-7	111382-7
34	1.650 41.91	1.880 47.75	1.600 40.64	746610-8	111382-8
40	1.950 49.53	2.180 55.37	1.900 48.26	746610-9	111382-9
44	2.150 54.61	2.380 60.45	2.100 53.34	1-746610-3	1-111382-3
50	2.450 62.23	2.680 68.07	2.400 60.96	1-746610-0	1-111382-0
60	2.950 74.93	3.180 80.77	2.900 73.66	1-746610-1	1-111382-1
64	3.150 80.01	3.380 85.85	3.100 78.74	1-746610-2	1-111382-2

*Range also available in .110 [2.79] tail length, with and without retention legs, call AMP Engineering for details.
Note: All plug kits include a housing assembly and cover (preassembled).

DIP Plugs

-
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Photos & Line Drawings - The photographs and/or line drawings are representative images of a product for viewing purposes only.

Product Photo

Searchable Features:	
Brand:	AMP
Connector Type:	DIP (Dual In Line Package)
No. of Positions:	16
Gender:	Plug
Mating Polarization:	No
Terminate To:	Printed Circuit Board
Mounting Ears:	Without
Contact Mating Area Plating:	Tin
Contact Termination Area Plating:	Tin

Other Properties:	
Centerline, Matrix (mm [in]):	2.54 x 2.54 [.100 x .100]
With Cover Preassembled:	Yes
Contact Material:	Phosphor Bronze
Housing Material:	Thermoplastic
Housing Flammability Rating:	UL 94V-0
Housing Color:	Black
Special PCB Retention Method:	Kinked Leg Post

Special PCB Retention:	No
Cable Stop:	Without
Mating Connector Lock:	Without
Strain Relief:	Without

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