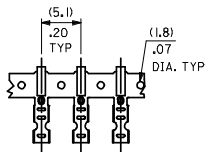
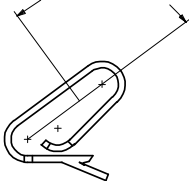


20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

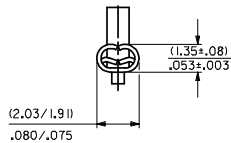
CARRIER VIEW



SELECT GOLD LOCATION

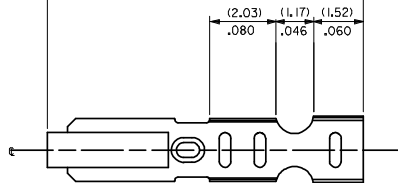


CRIMP DETAIL

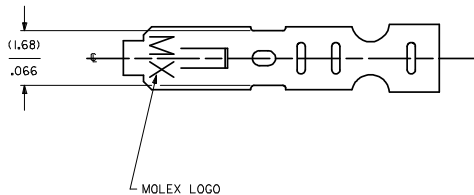
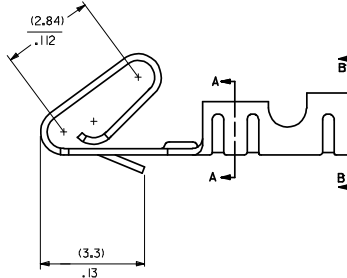
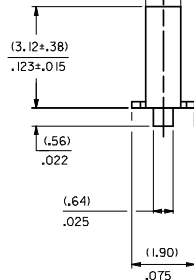


CRIMPED TERMINAL 2759-IP90)LC IS USED WITHOUT WIRE AND IS INSERTED INTO HOUSING TO PROVIDE TENSION WHEN ASSEMBLED TO HEADERS DURING SHIPMENT.

(9.70+.38)
.382+.015

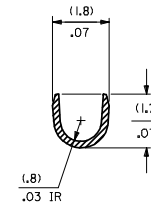


(1.07)
.042

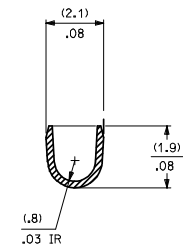


NOTES

1. MATERIAL
(0.203±0.010)/.0080±.0004 THICK BRASS
2. FINISH
102 - OVERALL TIN: (0.00508)/.000200 MIN. TIN OVER
(0.00254)/.000100 MIN. COPPER
122 - OVERALL TIN: (0.00381)/.000150 MIN. TIN OVER
(0.00076)/.000030 MIN. NICKEL
*P909 - OVERALL HOT TIN DIP (0.00254)/.000100 MIN.
550 - SELECT GOLD (0.00038)/.000015 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
555- SELECT GOLD (0.00038)/.000015 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030
558 - SELECT GOLD: (0.00076)/.000030 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
*THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO RoHS
DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC."
CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT WITH TIN-LEAD PLATING.
3. PRODUCT SPEC: PS-10-07
4. PACKAGING SPECIFICATION: NONE
5. CRIMP IS FOR 22-30 GA WIRE WITH (1.57)/.062 DIA INSULATION MAX.
6. INSERTION FORCE OF TERMINAL INTO (2.54)/.100 CENTERLINE CONNECTOR IS 2.5 LBS. MAX
7. TERMINALS WILL RETAIN 8 LBS PULL FOR 1 MIN. IN A (2.54)/.100 CENTERLINE HOUSING.
8. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES
WITHIN HALF THE TOTAL TOLERANCE.
9. CODE LETTER PRECEDING PART NO. DESIGNATES MANUFACTURING LOCATION.
I=IRELAND
10. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.



SECTION A-A
BACKGROUND OMITTED



SECTION B-B
BACKGROUND OMITTED

2759-(***)*

FORM
L=LOOSE
C=LOOSE CRIMPED
A=CHAIN PER ES-339-A
B=CHAIN PER ES-339-B

PLATING
SEE NOTE 2

SH		REV	QUALITY SYMBOLS	DESCRIPTION	REV	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
							MM/IN		---	INCH		
UPDATE DIMS						mm		DRAWN BY		DATE		TITLE
EC NO: UCP2008-2190						INCH		SAMI EC		07/28/87		
UPDN:ADIER						3 PLACES ± --- ± .010		CHECKED BY		DATE		CRIMP TERMINAL 22-30 GA WIRE
CHKD:LSCHMDT						2 PLACES ± 0.25 ± .014		PATEL		07/28/87		
APPR:FSMTH						1 PLACE ± 0.36 ± ---		APPROVED BY		DATE		 MOLEX INCORPORATED
						ANGULAR ± 1/2°		LENZ		07/28/87		
DRAFT WHERE APPLICABLE						MATERIAL NO.		DOCUMENT NO.		SHEET NO.		
MUST REMAIN WITHIN DIMENSIONS						SEE CHART		SD-2759		1 OF 2		
SIZE						THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

[illegible]