

DRAWING MADE IN THIRD ANGLE PROJECTION

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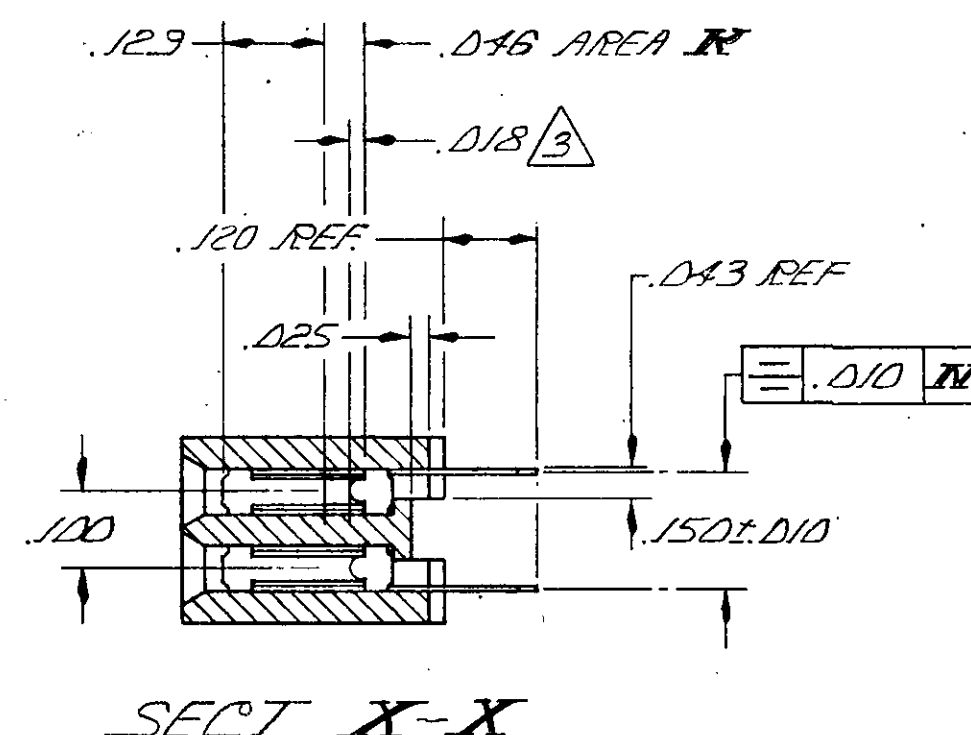
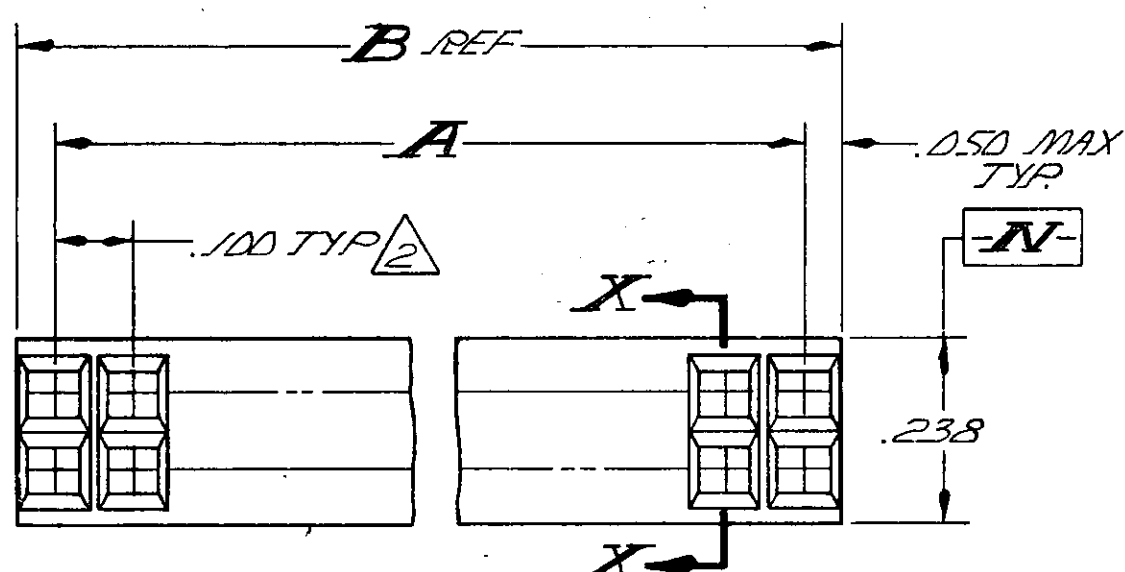
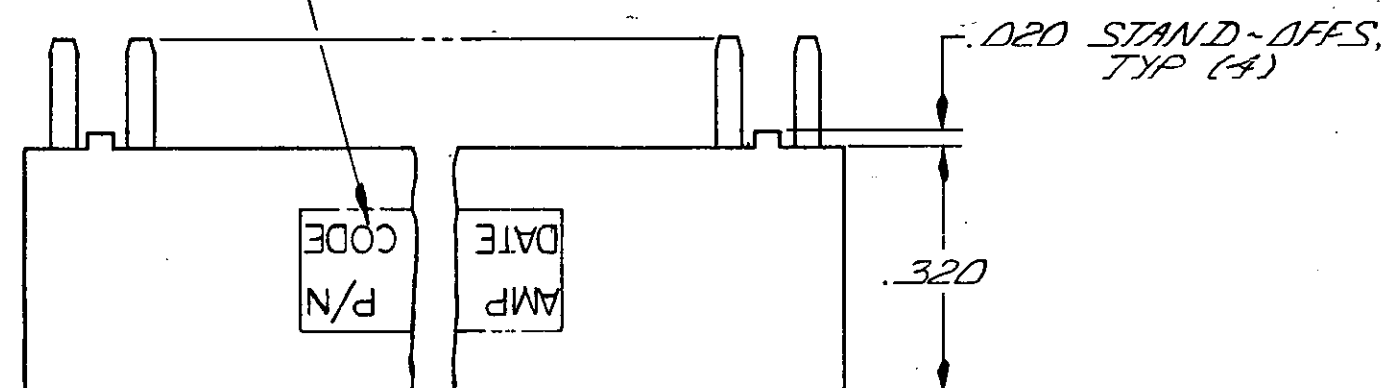
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RECOMMENDED HOLE LAYOUT

1 "AMP", "CSA", DATE CODE, AND PART NUMBER MARKED WITH .062 ± .015 HIGH CHARACTERS IN WHITE. THE ORDER AND LOCATION IS OPTIONAL.

2 TOLERANCE NON-CUMULATIVE.

3 POINT OF MEASUREMENT FOR PLATING THICKNESS.

4 DUPLEX PLATING: .000030 GOLD IN CONTACT AREA K, .000100-.000200 BRIGHT TIN OR BRIGHT TIN-LEAD ON SOLDER TINE, ALL OVER .000050 NICKEL.

REVISIONS					LOC	DIST
P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
0			D	REVISED 8580 MS	8-83	
1			D2	ADDED 2-1 THRU 2-9; AB-0920 db	6-25-85	MR
2			A	REVISED ECN AD-2067 m.s.	1-88	MR
3			B	ECN AD-2637 TH	6/88	MR
4			B1	ECN AD-3057 db	2-89	MR
5			C	ECN AD-3060 KIH	2-90	MR
6			D	REV PER 0010-0409-94 JK	4-94	MR
7			E	REV PER 0010-1211-93 JK	11-94	MR
8			F	REV PER 0010-1220-93 JK	11-94	MR
9			G	REV PER 0010-1604-94 PS	5/95	MR
10			H	EC 0010-1537-95 LB	9/17/96	MR
11			J	EC 0010-1651-95 LB	9/17/96	MR
12			K	EC 0010-0720-96	2-7-97	MR

OBS	3.200	3.100	64	2-103177-9
OBS	3.100	3.000	62	2-103177-8
OBS	2.900	2.800	58	2-103177-7
OBS	2.800	2.700	56	2-103177-6
OBS	2.300	2.200	46	2-103177-5
OBS	1.800	1.700	36	2-103177-4
OBS	1.600	1.500	32	2-103177-3
OBS	1.100	1.000	22	2-103177-2
SUPERSEDED BY 534236-6				
OBS	2.700	2.600	54	2-103177-0
OBS	2.600	2.500	52	1-103177-9
OBS	3.000	2.900	60	1-103177-8
OBS	2.600	2.500	52	1-103177-7
OBS	2.500	2.400	50	1-103177-6
OBS	2.400	2.300	48	1-103177-5
OBS	2.200	2.100	44	1-103177-4
SUPERSEDED BY 2-534236-1				
OBS	2.100	2.000	42	1-103177-3
OBS	2.000	1.900	40	1-103177-2
OBS	1.900	1.800	38	1-103177-1
OBS	1.700	1.600	34	1-103177-0
OBS	1.500	1.400	30	1-103177-9
OBS	1.400	1.300	28	1-103177-8
OBS	1.300	1.200	26	1-103177-7
OBS	1.200	1.100	24	1-103177-6
OBS	1.000	.900	20	1-103177-5
OBS	.800	.700	16	1-103177-4
OBS	.700	.600	14	1-103177-3
OBS	.500	.400	10	1-103177-2
OBS	.400	.300	8	1-103177-1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± .005 ANGLES ±		CONTRACT NO D.R. 3-02-83 CHK 3-02-83 APPD 3-9-83 APPD 3-4-83 DSGN APPD OTHER APPD		AMP INCORPORATED Harrisburg, Pa. 17105 NAME ASSEMBLY, MOD II, DBL RAW, 100 X 100 E, VERTICAL MOUNTED SIZE C FSCM NO 00779 DRAWING NO 103177 SCALE 4:1 SHEET	
MATERIAL HSG - FLAME RETARDANT THERMOPLASTIC, COLOR - BROWN. CONTACTS - PHOS BRONZE FINISH CONTACTS					