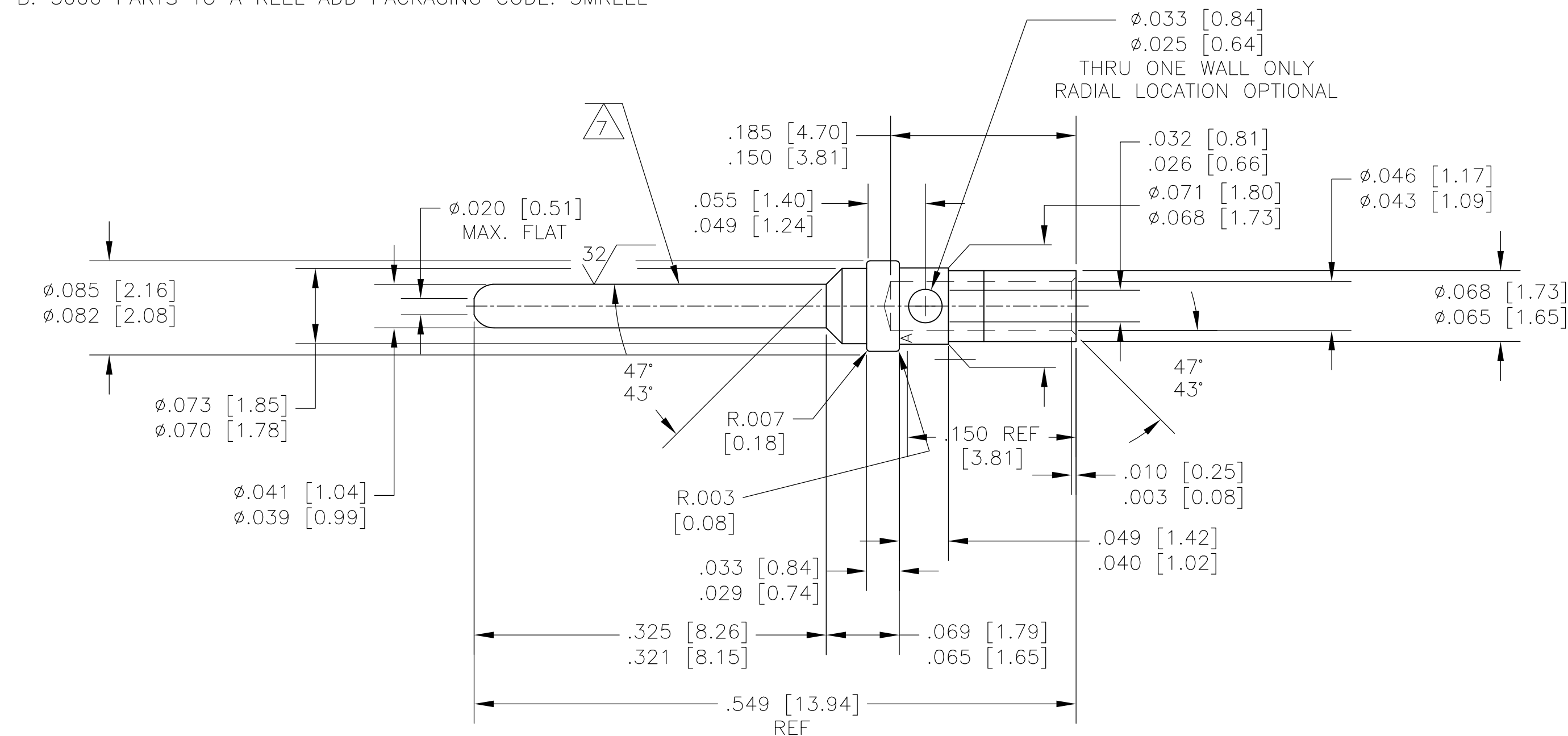
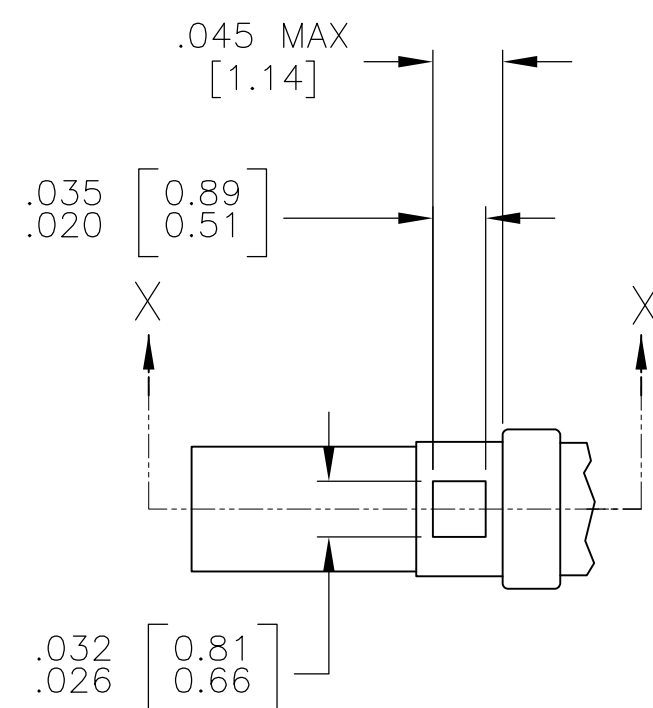


WHEN ORDERING CONTACT ON TAPE, ORDER BY THE TAPE
NUMBER PLUS THE PACKAGING CODE AS FOLLOWS:

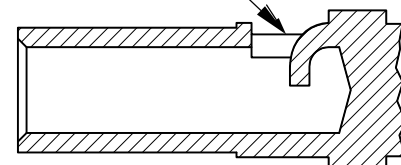
2. FOR USE WITH AMP TAPETRONIC, PNEUMATIC TOOL—
 - A. 1000 PARTS TO A BOX ADD PACKAGING CODE: 1MBOX
3. FOR USE WITH 4/8 INDENT STRIPPER CRIMP—
 - A. 1000 PARTS TO A REEL ADD PACKAGING CODE: 1MREEL
 - B. 5000 PARTS TO A REEL ADD PACKAGING CODE: 5MREEL

LOC	DIST	REVISIONS					
DF	DO	P	LTR	DESCRIPTION	DATE	DWN	APVD
			U	REV PER ECO-10-020411	02DEC10	SK	RL

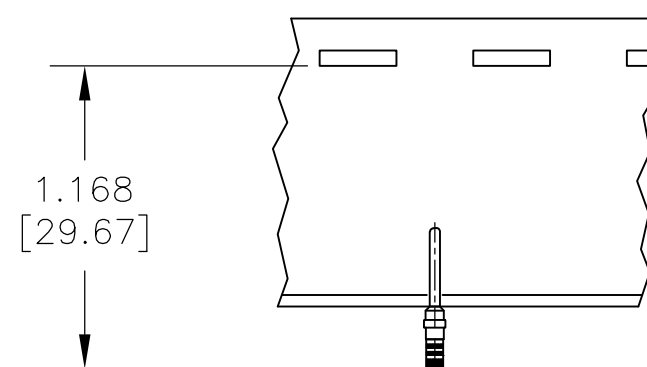
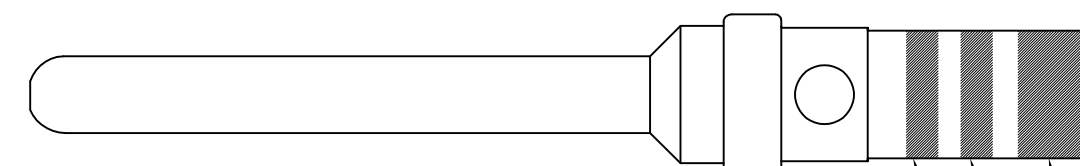
- 1 MATERIAL: COPPER ALLOY PER MIL-C-39029 & MIL-DTL-24308.
2. ALL DIMENSIONS APPLY AFTER PLATING.
- 3 THIS DRAWING COMPLIES WITH SPECIFICATION MIL-C-39029/64 & M24308/11-1.
4. ALL DIAMETERS CONCENTRIC WITH EACH OTHER WITHIN .004 T.I.R.
5. PIN MATES WITH SOCKET 205090 (MIL-C-39029/63).
6. ALL SURFACES HAVE $\sqrt{63}$ OR BETTER FINISH, UNLESS SHOWN.
- 7 POINT OF PLATING MEASUREMENT .188 [4.78] FROM TIP OF PIN.
- 8 PLATING: GOLD PER ASTM-B-488 (TYPE II) OVER NICKEL PER QQ-N-290.
- 9 PLATING: GOLD PER ASTM-B-488 (TYPE II) OVER COPPER PER MIL-C-14550, CLASS 4.
- 10 PLATING: GOLD PER ASTM-B-488 (TYPE II, CLASS 0) OVER NICKEL PER QQ-N-290.
- 11 PLATING:
MATING AREA: GOLD PER ASTM-B-488 (TYPE II) OVER NICKEL PER QQ-N-290.
NON MATING AREA: GOLD PER ASTM-B-488 OVER NICKEL PER QQ-N-290.



INSPECTION WINDOW
THRU ONE WALL ONLY



SECTION X-X



COLOR BANDS
PART NO 205089-1 ONLY

— ORANGE COLOR CODE BAND

— BLUE COLOR CODE BAND

- WHITE COLOR CODE BAND

WITHOUT COLOR CODE		1-205089-1
WITHOUT COLOR CODE		1-205089-0
WITHOUT COLOR CODE		205089-4
CONTACT ON TAPE	SAME AS -1	205089-2
AS SHOWN		205089-1
DESCRIPTION	PLATING	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN J. KAISER		25AUG2003		 TE Connectivity					
DIMENSIONS: INCHES			TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK D. MILLER		10-13-03					
			APVD D. MILLER		10-13-03		NAME					
			0 PLC ± -		PRODUCT SPEC		PIN SIZE 20 CONTACT, AMPLIMITE					
			1 PLC ± -		—							
			2 PLC ± -		APPLICATION SPEC							
			3 PLC ± -		—							
4 PLC ± -			ANGLES ± ± -		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO			
MATERIAL			FINISH		WEIGHT		A2 00779 C-205089		—			
			—		CUSTOMER DRAWING							
					SCALE		10:1		SHEET	1 of 1	REV	1