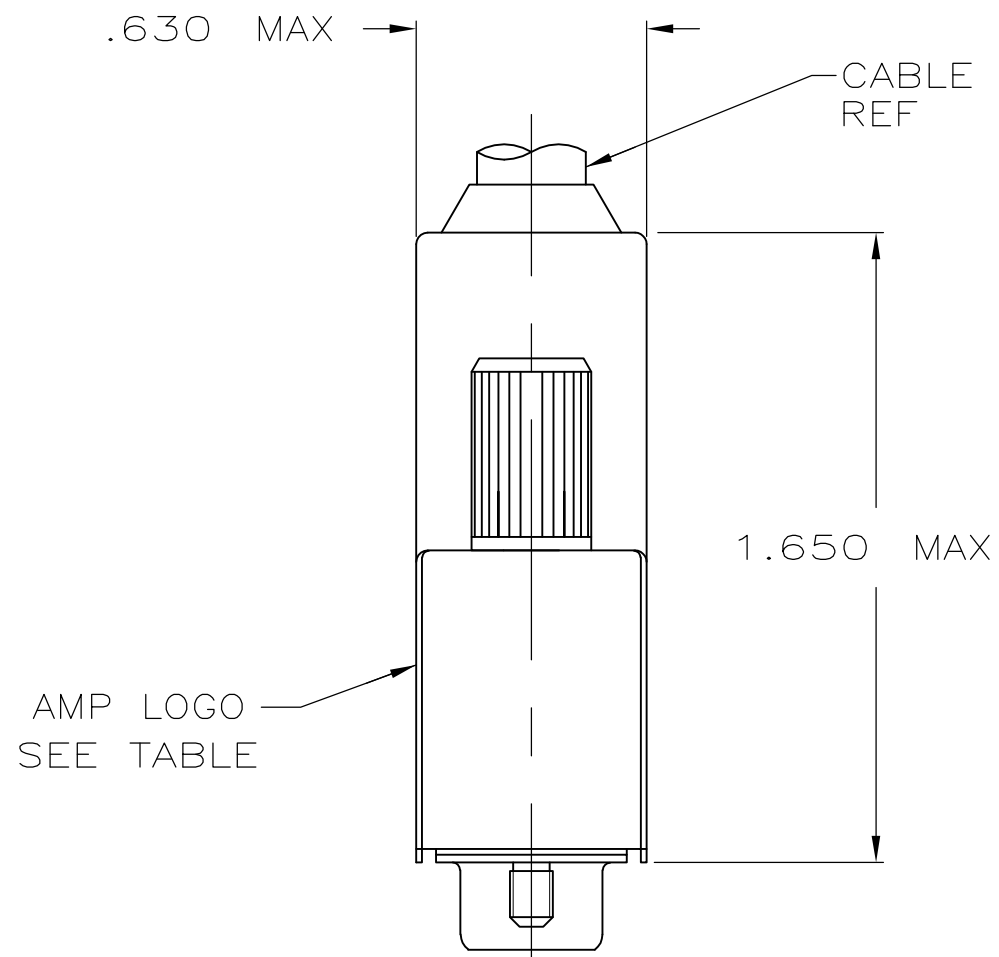
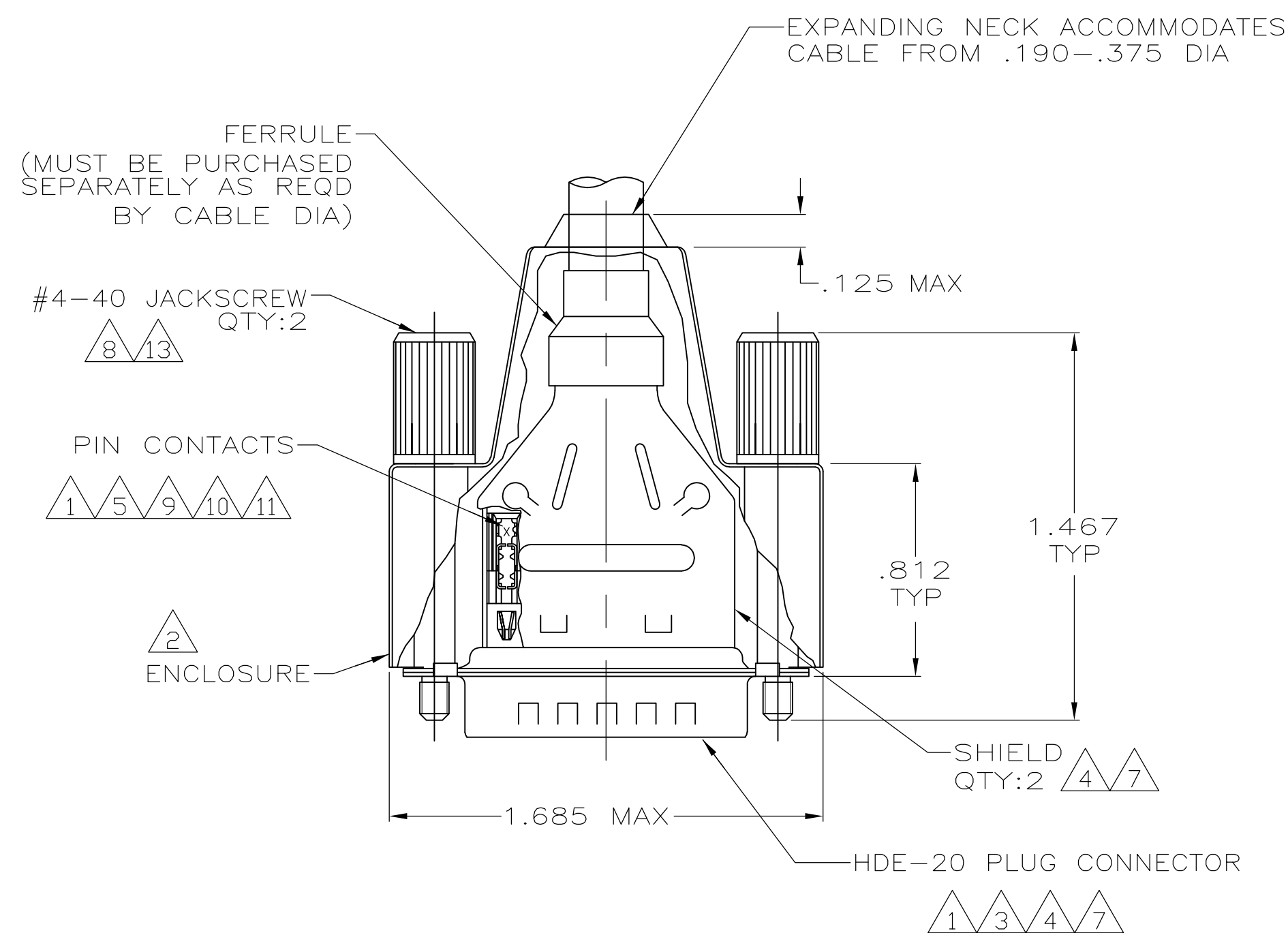


LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	CWN	APVD
			Y	REVISED PER ECO-11-006475	21OCT2011	CJV	CWR



- 1 PLUG CONNECTOR FULLY LOADED WITH CONTACTS, UNLESS OTHERWISE NOTED. ALL OTHER PARTS ARE SHIPPED UNASSEMBLED. EACH PART INDIVIDUALLY BULK PACKED.
- 2 FLAME RETARDANT 94V-0 RATED, POLYOLEFIN OR PVC, BLACK.
- 3 FLAME RETARDANT 94V-0 RATED, GLASS-FILLED, NYLON OR POLYESTER, BLACK.
- 4 STEEL PER ASTM A109.
- 5 PHOSPHOR BRONZE PER QQ-B-750.
- 6 GOLD PLATING PER MIL-G-45204, NICKEL PLATING PER QQ-N-290, TIN PLATING PER MIL-T-10727, ZINC PLATING PER B633, TYPE II, CLASS SCI, BLACK CHROMATE.
- 7 TIN PLATED.
- 8 ELECTRODEPOSITED POLYURETHANE, BLACK.
- 9 GOLD PLATE⁹ FOR LENGTH OF .150 MIN FROM MATING END, GOLD FLASH IN MATED AREA. .000100-.000200 TIN OR IN TIN-LEAD IN WIRE TERMINATION AREA. .000030 NICKEL UNDERPLATE ON ENTIRE CONTACT.
- 10 CONTACTS GOLD PLATED FOR A LENGTH OF .150 MIN FROM MATING END, .000030 MIN GOLD IN MATED AREA, .000100-.000200 BRIGHT TIN OR BRIGHT TIN-LEAD IN WIRE TERMINATION AREA, ALL OVER .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.
OR
CONTACTS GOLD PLATED FOR A LENGTH OF .150 MIN FROM MATING END, GOLD FLASH OVER .000030 MIN PALLADIUM-NICKEL IN MATED AREA, .000100-.000200 BRIGHT TIN OR BRIGHT TIN-LEAD IN WIRE TERMINATION AREA, ALL OVER .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.
- 11 NUMBER ON CONTACT INDICATES WIRE RANGE.
- 12 OBSOLETE PART NUMBER.
- 13 ZINC ALLOY.
- 14 CONTACTS SELECTIVELY LOADED IN POSITIONS 2,3,5,6,9,10,12, & 13.
- 15 CONTACTS GOLD PLATED FOR A LENGTH OF .150 MIN FROM MATING END, .000030 MIN GOLD IN MATED AREA, .000100-.000200 MATTE TIN IN WIRE TERMINATION AREA, ALL OVER .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.
OR
CONTACTS GOLD PLATED FOR A LENGTH OF .150 MIN FROM MATING END, GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL IN MATED AREA, .000100-.000200 MATTE TIN IN WIRE TERMINATION AREA, ALL OVER .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.
- 16 CONTACTS PLATED GOLD FLASH FOR A LENGTH OF .150 MIN FROM MATING END, .000100-.000200 MATTE TIN IN WIRE TERMINATION AREA, ALL OVER .000030 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.

				 9-747946-1
	YES	2	22-26	1-747946-6
	YES	2	22-26	1-747946-5
	YES	2	22-26	  1-747946-4
	NO	3	20-22	 1-747946-2
	NO	2	22-26	 1-747946-1
	NO	1	26-30	 1-747946-0
	NO	3	20-22	 747946-9
	NO	2	22-26	 747946-8
	NO	1	26-30	 747946-7
	YES	3	20-22	 747946-6
	YES	2	22-26	 747946-5
	YES	1	26-30	 747946-4
	YES	3	20-22	 747946-3
	YES	2	22-26	 747946-2
	YES	1	26-30	 747946-1
CONTACT FINISH	LOGO		WIRE RANGE	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DATE	11-17-04	 TE Connectivity	
		DESIGNED BY	J. VAREAL		
		CHECKED BY	J. GERACE		
		APPROVED BY	M. WALMSLEY		
DIMENSIONS: UNLESS OTHERWISE SPECIFIED: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± . 1 PLC ± . 2 PLC ± . 3 PLC ± .020 4 PLC ± . ANGLES ± . FINISH		NAME SHIELDING ENCLOSURE KIT, PLUG, SIZE 2, 15 POSN, AMPULMITE HDE-20N	
		PRODUCT SPEC 108-40011 & 108-40030		SIZE A1	
MATERIAL 		APPLICATION SPEC 14-40002		CASE CODE 00779	
CONTACTS: SEE TABLE 		WEIGHT —		DRAWING NO C=747946	
CUSTOMER DRAWING		SCALE		SHEET 1 OF 1 REV Y	