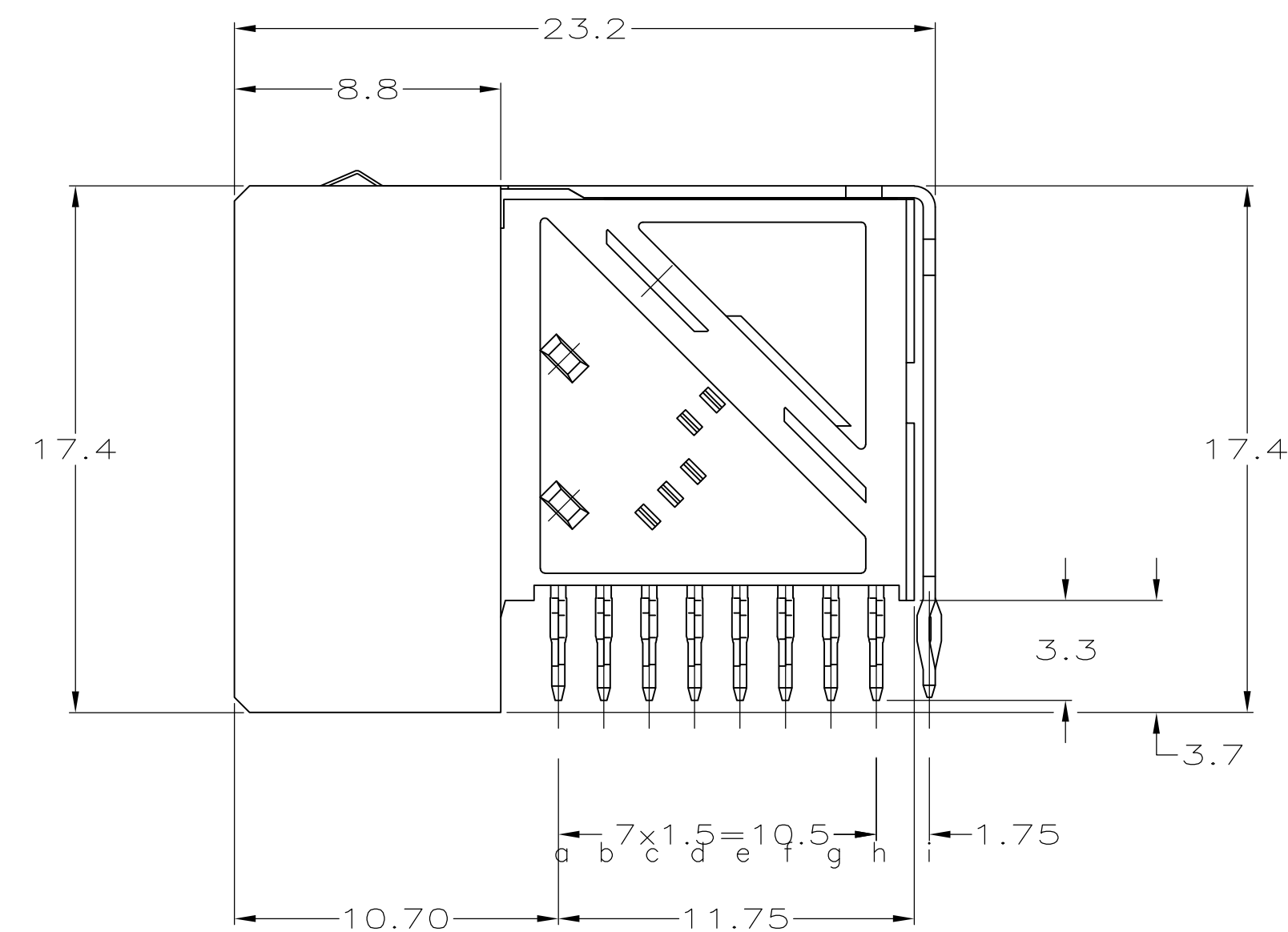
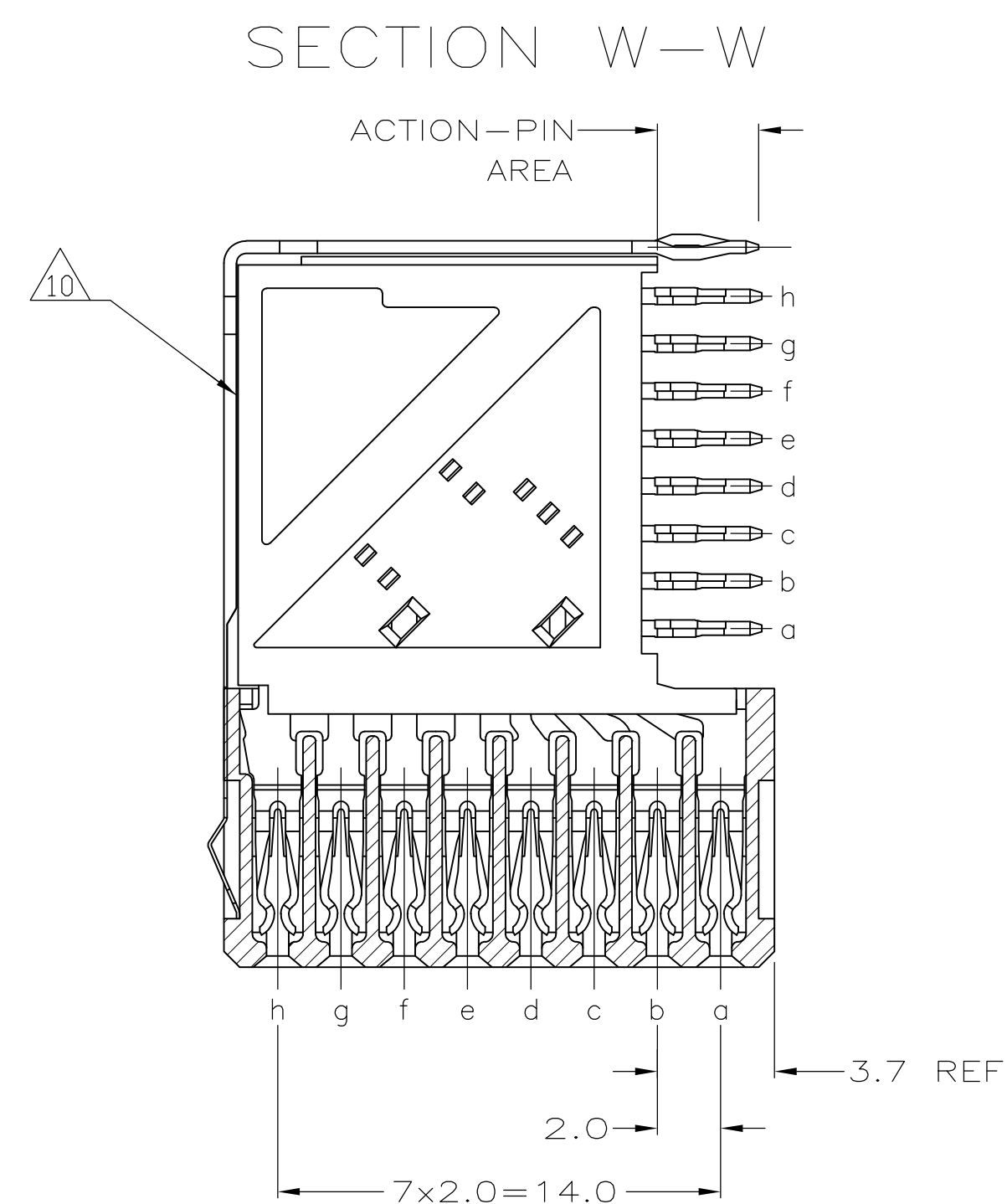
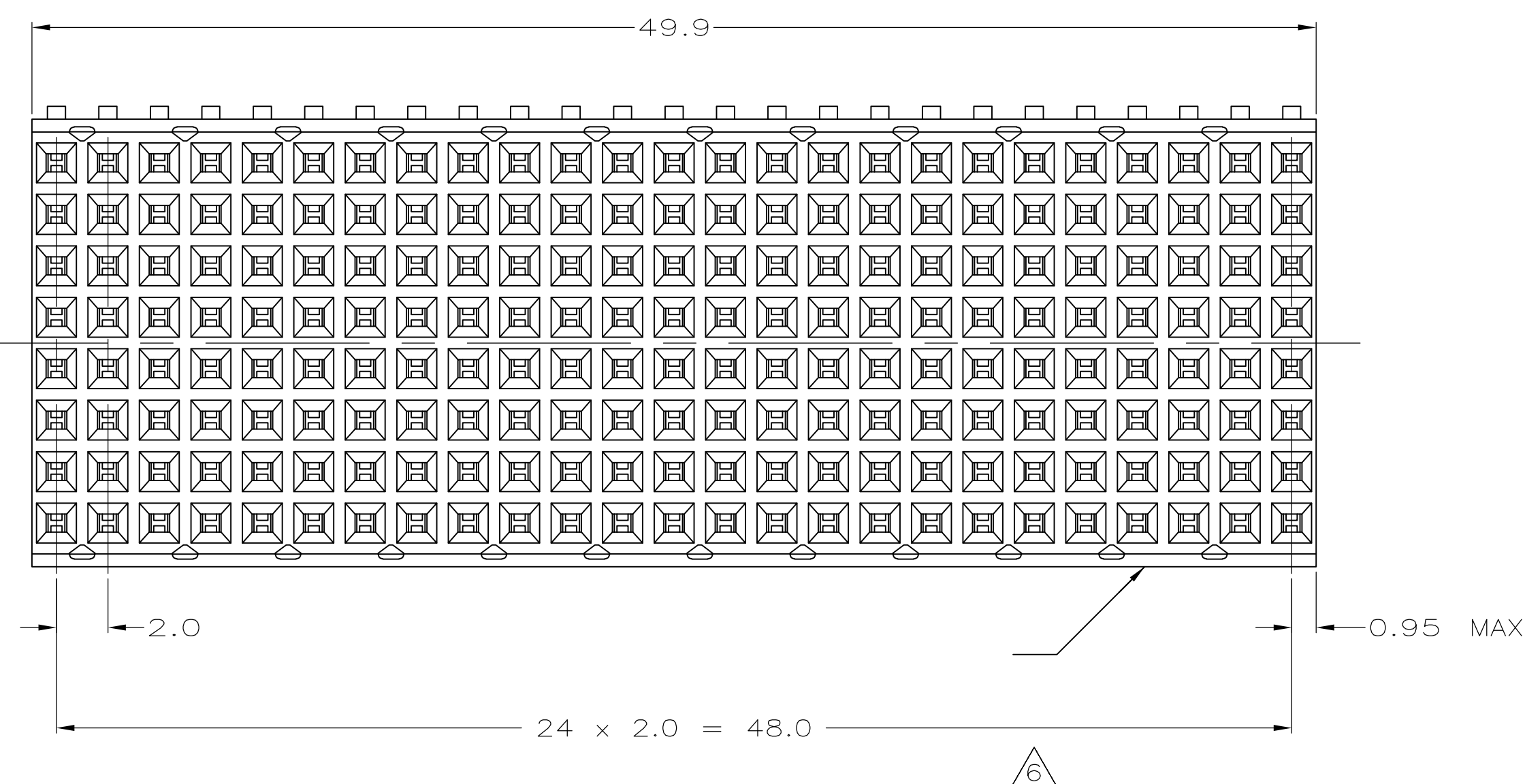
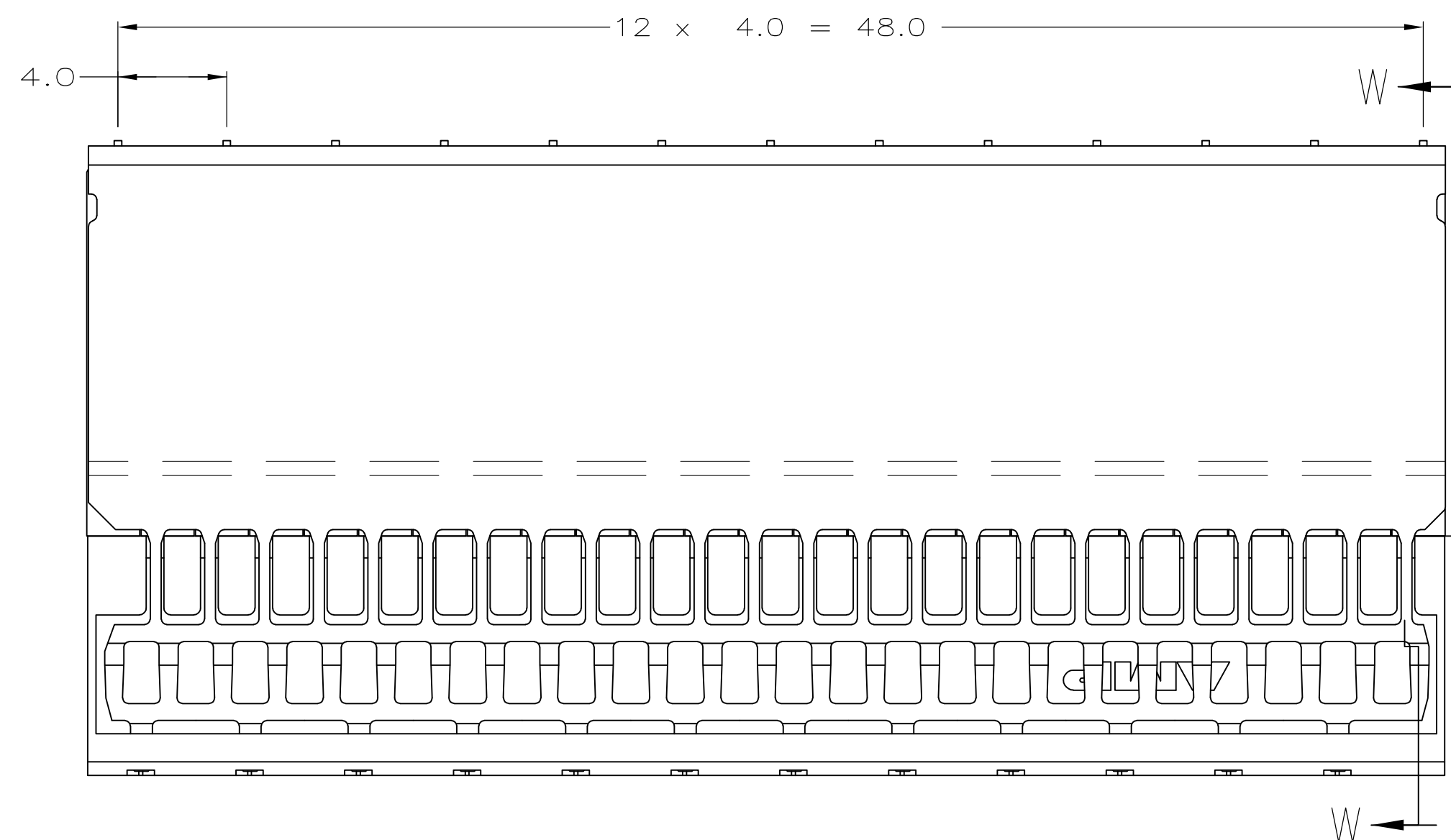


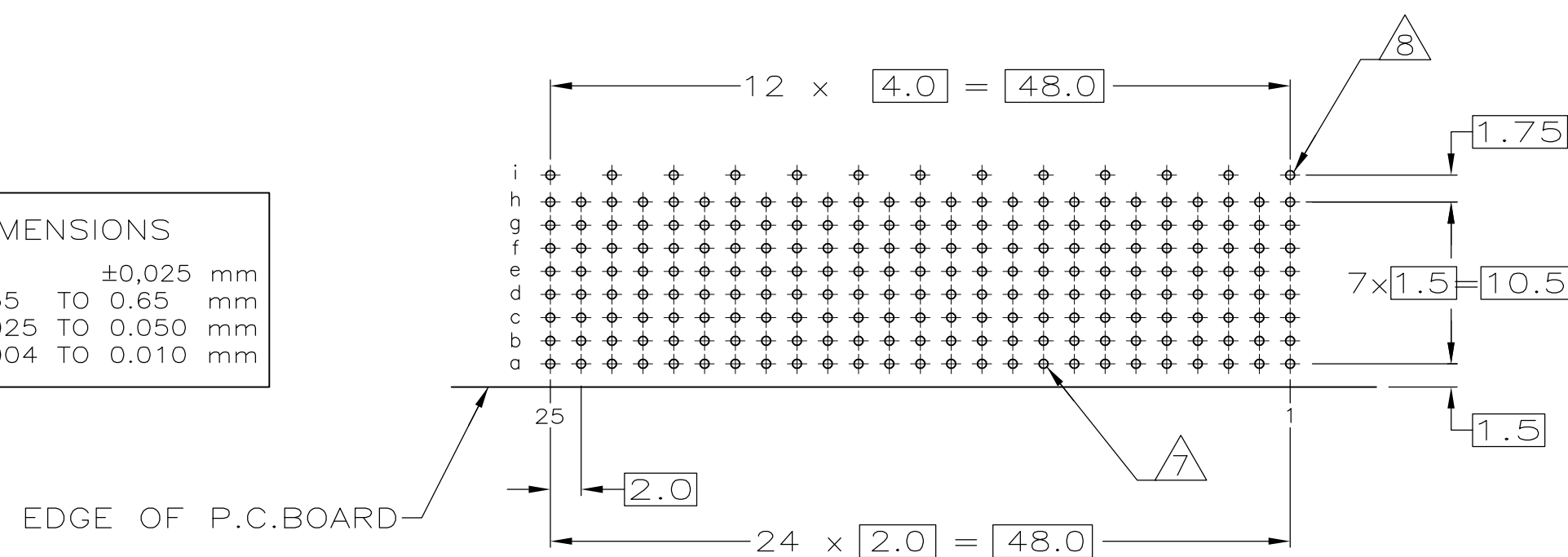
LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			E4	REVISED PER ECO-10-001916	02FEB2010	JY	SY
			F	ECR-10-018652	10SEP10	JS	MQW



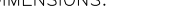
- | | | | |
|---|---|----|---|
| 1 | MATERIAL:
CONTACT: PHOSPHOR BRONZE.
HOUSING: GLASS-FILLED POLYESTER. | 11 | SHIELD MOUNTED ON CONNECTOR WITH DOUBLE SIDED ADHESIVE TAPE
OR ADHESIVE. |
| 2 | GENERAL PLATING SPECIFICATION: UNDERPLATING
(ENTIRE CONTACT): 1.27µm MIN NICKEL AND ACTION | 12 | OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI |
| | | 13 | 0.76µm MIN GOLD PLATING AT MATING SURFACES. |

 OBSOLETE	  	3-646487-0
	  	1-646487-9
	  	646487-9
	 	646487-4
	 	646487-1
	FINISH	PART NUMBER

PCB HOLE DIMENSIONS		
DRILLED HOLE	:0.7	±0.025 mm
FIN. HOLE	:0.55	TO 0.65 mm
Cu-thks	:0.025	TO 0.050 mm
SnPb-thks	:0.004	TO 0.010 mm



RECOMMENDED PCB HOLE LAYOUT
COMPONENT SIDE
SCALE 2.5:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. CARBO 06DEC05	 Tyco Electronics Tyco Electronics Corporation Harrisburg, PA 17105-3608			
DIMENSIONS: mm 		CHK G. SKIPPER 06DEC05	NAME R/A RECEPTACLE ASSY, 200 POSN Z-PACK 2mm HMM, TYPE E W/GROUND RETURN SHIELD			
TOLERANCES, UNLESS OTHERWISE SPECIFIED: ± 0.2 		APVD G. SKIPPER 06DEC05				
		PRODUCT SPEC —				
		APPLICATION SPEC —				
MATERIAL 	FINISH SEE TABLE	WEIGHT —	SIZE A1	CAGE CODE 00779	DRAWING NO C-646487	RESTRICTED TO —
CUSTOMER DRAWING			SCALE 5:1	SHEET 1 of 1	REV F	