

N Connectors

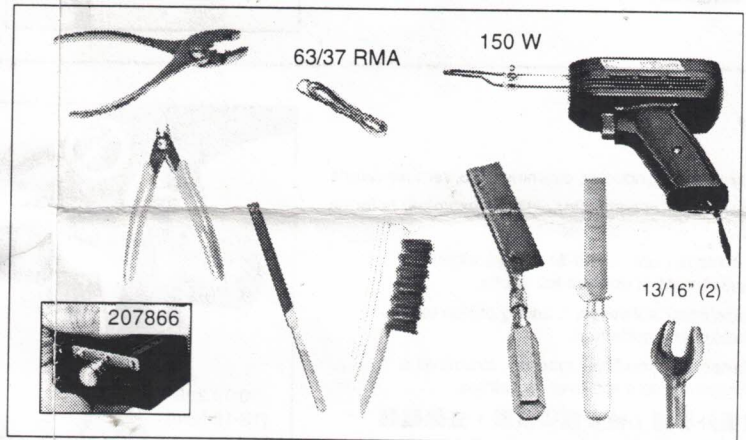
for HELIAX® LDF4-50A Coaxial Cable



L4PNF
L4NF
L4PNF-BH
L4PNF-PM



L4PNM
L4PNM-H
L4NM
L4NM-H



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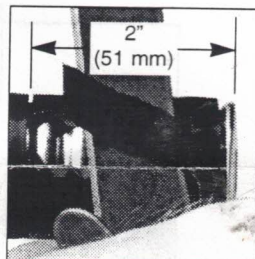
Tips and Techniques (SP50047) available by FAX-On-Demand.
Los consejos prácticos y técnicas (SP50047) pueden solicitarse por fax.

Conseils et techniques (SP50047) disponibles par fax à la demande.
Tips und Anleitungen (SP50047) auf Faxanfrage erhältlich.

Dicas e Técnicas (SP50047) disponíveis via pedido por fax.
提示與方法 (SP50047) 可以通過電傳獲得

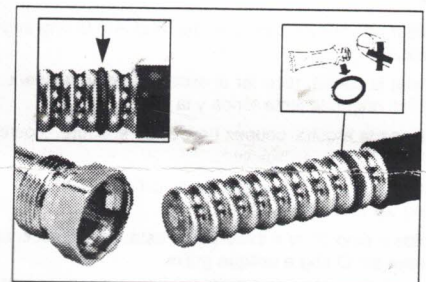
1

Trim cable jacket.
Recortar la envuelta del cable.
Coupez la gaine du câble.
Kabelmantel abziehen.
Retire a capa do cabo.
切整電纜外皮



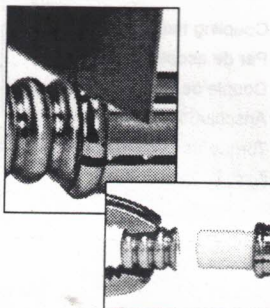
2

Add O-ring, grease, and clamping nut.
Añadir la junta tórica, la grasa y la tuerca sujetadora.
Mettez en place le joint torique, de la graisse et l'écrou de serrage.
O-Ring und Klemmutter vor Montage einfetten.
Coloque o anel O ring, graxa e a porca de aperto.
加 O 型圈，油脂和緊固螺母



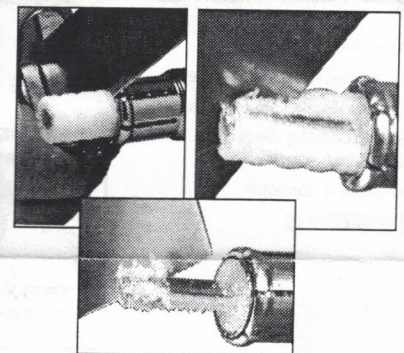
3

Cut outer conductor.
Cortar el conductor externo.
Coupez le conducteur extérieur.
Außenleiter zurückschneiden.
Corte o condutor externo.
切外導體



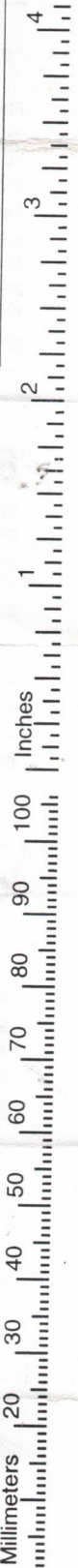
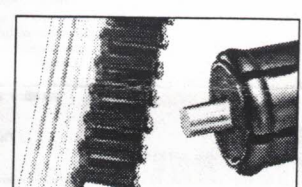
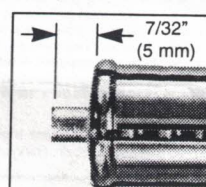
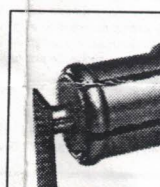
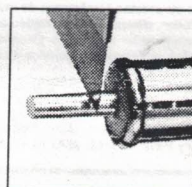
4

Remove foam and adhesive.
Retirar el material de espuma y el adhesivo.
Enlevez la mousse et l'adhésif.
Verschäumung und Klebeband entfernen.
Remova a espuma e o adesivo.
去除泡沫塑料和粘潔劑



5

Trim inner conductor. Remove debris.
Cortar el conductor interno. Retirar los restos.
Coupez le conducteur intérieur. Enlevez les débris.
Innenleiter abschneiden. Metallspäne entfernen.
Limpe o condutor interno. Remova os detritos.
切整內心導體。去除殘渣



6

Compress foam.

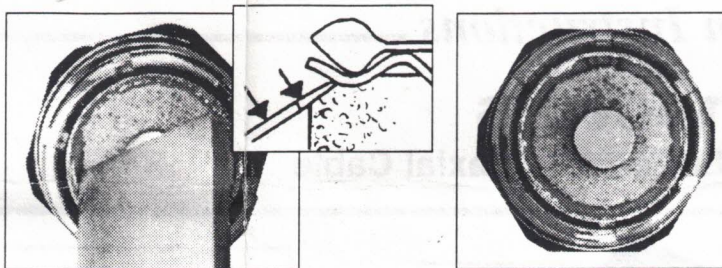
Comprimir el material de espuma.

Comprimez la mousse.

Verschäumung zusammendrücken.

Comprima a espuma.

壓緊泡沫塑料



7

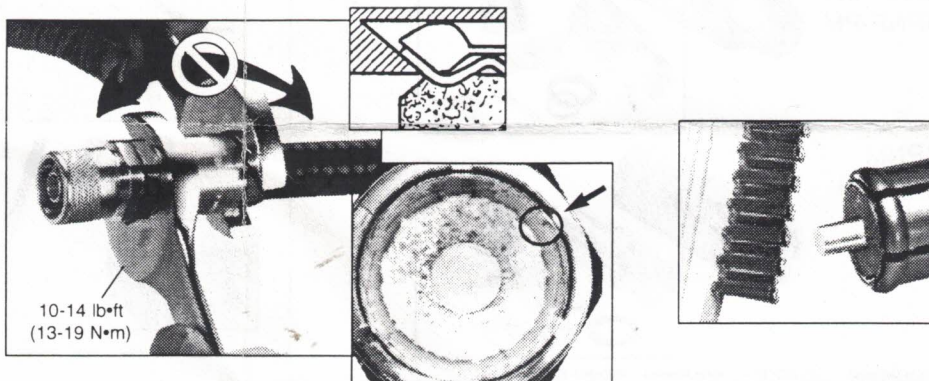
Flare outer conductor, examine flare, remove debris
Acampanar el conductor externo, examinar la forma de campana y retirar los restos.

Evasez le conducteur extérieur, examinez l'évasement et enlevez les débris.

Außenleiter aufweiten, Öffnung prüfen und Metallspäne entfernen.

Flangear o conductor externo, examinar o flangeamento e remover os detritos.

擴張外導體，檢查擴張表面，去除殘骸



8

Solder pin, cut off excess solder, and add O-ring and grease.

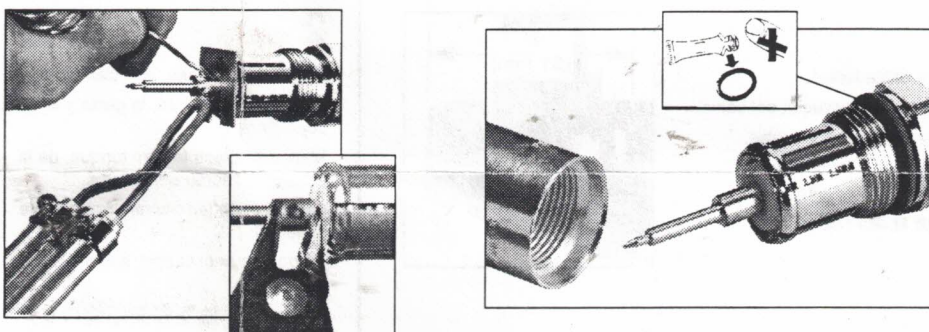
Soldar la clavija, recortar el exceso de material para soldar, añadir la junta tórica y la grasa.

Soudez la broche, coupez l'excès de soudure, ajoutez un joint torique et graissez.

Stift löten, überschüssiges Lötmetall entfernen, O-Ring vor Montage einfetten.

Solde o pino corte o excesso de estanho. Acrescente o anel em O ring e aplique graxa.

焊接銷針，切除多余的焊錫，加O型圈和油脂



9

Reassemble connector.

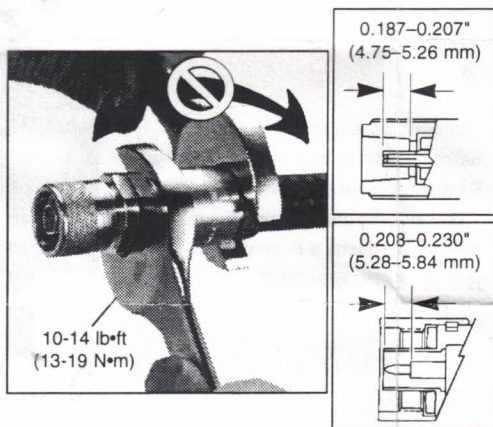
Montar nuevamente el conector.

Réassemblez le connecteur.

Steckverbindung wieder zusammenbauen.

Reinstale o conector.

重新裝配接頭



10

Coupling torque.

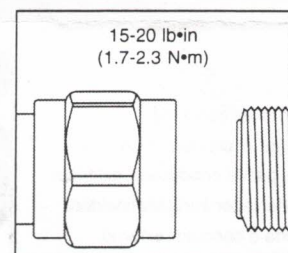
Par de acoplamiento.

Couple de serrage.

Anschlußdrehmoment.

Torque de conjugação.

配合扭矩



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